



<div><div></div></div>	Equipment :	PIERCING TOOL	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET	
	Department	PRODUCTION	Result :	N	P	Q	C	D	S	M		
			Type :									
Cell : PATIL-N-PATIL ENGG.			Operation : PIERCING									
Kaizen Theme: REDUCTION IN REJECTIONS OF PROJECTION WELDING.			Idea : TO MAKE HOLE ID AS PER STD.OF M8X 1.25P HEX NUT.									
Problem / Present Status		Counter Measure			Benchmark :		NUT WELDING SHIFTED					
DUE TO MORE HOLE ID FOR PROJECTION NUT WELDING ITS GETS SHIFTED INSIDE.		HOLE ID MADE U/S FROM 11.00 MM TO 10.50MM			Target :		ZERO					
		<div><div></div></div>			Start :		21/06/2014		Finished :		21/06/2014	
					Note :							
					Team Members :							
					1. Mr.Patil sir		2. Mr.Amol					
					3. Mr.Mangesh		4. Mr.Ramesh					
5. Mr.Sonwane		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why NUT WELDING SHIFTING --CHECKED NUT COLLER OD & HOLE ID OF PRESS PARTS. ? A1 : HOLE ID OF PRESS IS MORE THAN REQUIREMENT. W2 : Why HOLE ID OF PRESS IS MORE THAN REQUIREMENT. ? A2 : W3 : A3 : W4 : A4 :		FOUND OK			What To Do : TOOL PM							
					How To Do : AS PER STD							
					Frequency : AS PER DECIDED SCHEDULED							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					2000.00		500.00		2500.00			
Scope & Plan For Horizontal Deployment :												
Root Cause					Equipmnet		Target		Status			
HOLE ID OF PRESS IS MORE THAN REQUIREMENT.												
Date : 21/06/2014												
Registered By : Mr. Pradeep More												
Manager's Sign :												
----- Rucha Engineering Pvt Ltd -----												