
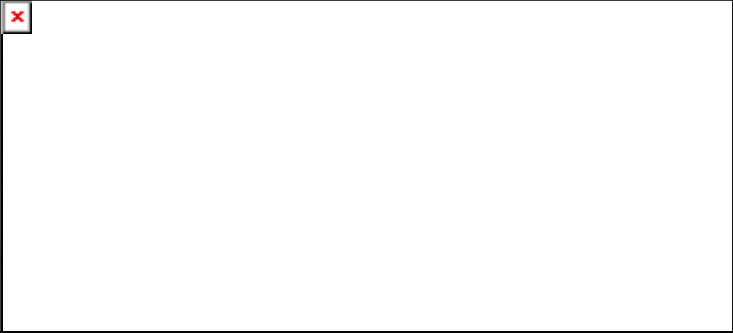
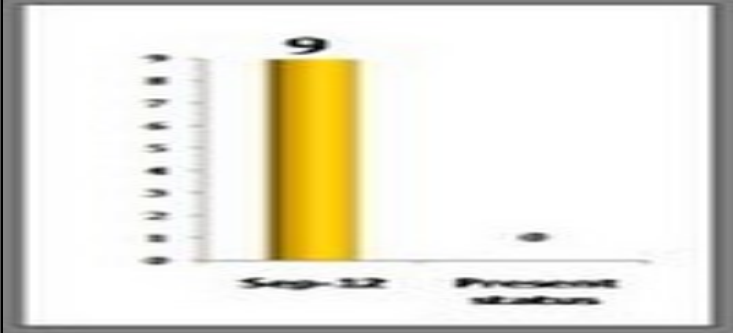

	Equipment :	Gauge	Loss Type :		Defect Loss							KAIZEN IDEA SHEET												
	Department	Fabrication	Result :	N	P	Q	C	D	S	M														
			Type :																					
Cell :			Swing Arm		Operation :		Component Fitment																	
Kaizen Theme:			To prevent IHR due to part wrong part (tube) assembled In BTX swing arm		Idea :		POKA YOKE																	
Problem / Present Status			Counter Measure				Benchmark :		40															
Ball bearing missing			Reducing RH width of punch size, Sensor of Robotic line stopped due to block go throughout of LH tube bigger Slot				Target :		0															
							Start :		21/06/2014		Finished :		21/06/2014											
							Note :		Done															
							Team Members :																	
							1. Kshirsagar D.T			2. Siddharth Dandge														
							3. Amit Narkhede			4. Prashant Tongire														
5. Santosh Jain			6. Tolaji Gore																					
Why Why Analysis :			Result :				Kaizen Sustenance :																	
W1 : Why CC due to wrong fitment ? A1 : Wrong fitment W2 : Why Wrong fitment ? A2 : LH assembled in place of RH pipe W3 : Why LH assembled in place of RH pipe ? A3 : Operator mistake W4 : Why Operator mistake ? A4 :			CC reduced from 40 to 0 				What To Do : JH/PM How To Do : Operator Frequency : Daily Cost Incurred For Making Kaizen : <table border="1" style="width: 100%;"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1" style="width: 100%;"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td colspan="3" style="height: 100px;"></td> </tr> </table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																						
0.00	0.00	0.00																						
Equipmnet	Target	Status																						
Root Cause																								
Operator mistake																								
Date :																								
Registered By :																								
Manager's Sign :																								
----- Bajaj Auto Ltd. -----																								