

	Equipment :	Gauge	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	BM Swing Arm	Type :								
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation : Welding								
Kaizen Theme: To prevent rejection due to torque rod bkt .			Idea : Provide Stopper								
Problem / Present Status		Counter Measure			Benchmark :		139				
BM SA torque rod bkt not in concentric		By providing Stopper			Target :		0				
					Start :		24/06/2014		Finished : 24/06/2014		
					Note :		Done				
					Team Members :						
					1. Tolaji Gore			2. Dandge			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why High IHR ?		Rejection reduce from 139 to Zero			What To Do : Daily monitoring						
A1 : High rejection of Rod Torque					How To Do : JH by Operator						
W2 : Why High rejection of Rod Torque ?											
A2 : BM SA torque rod bkt not in concentric											
W3 : Why BM SA torque rod bkt not in concentric ?											
A3 : Concentricity not ok											
W4 : Why Concentricity not ok ?		Frequency : Daily									
A4 : Piercing shift		Cost Incurred For Making Kaizen :									
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
		Scope & Plan For Horizontal Deployment :									
		Equipmnet			Target		Status				
Root Cause											
Free space to move banking											
Date : 24/06/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. (Fabrication) -----											