


	Equipment :	Round Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Silencer Fabrication			Operation : Silencer D-125 M Mouthpiece and outer pipe round welding								
Kaizen Theme: To Reduce Customer and In house Rejection of spatter in Flange hole silencer.			Idea : To provide masking provision for flange hole.								
Problem / Present Status		Counter Measure		Benchmark :		34 nos per month					
Spatter in flange hole of silencer D-125 M.		By providing the pin for masking during round welding.		Target :		Zero					
				Start :		15/05/2014		Finished :		30/05/2014	
				Note :		Done					
				Team Members :							
				1. Avinash				2. Pradeep			
				3. Narendra				4. Ashwani			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Spatter in flange hole of Silencer discover 125 M ? A1 : spatter insert during mouth piece and outer pipe round welding W2 : Why spatter insert during mouth piece and outer pipe round welding ? A2 : No masking in flange hole W3 : Why No masking in flange hole ? A3 : W4 : A4 :				What To Do : point added in PM checksheet							
How To Do : Ensure No pin wear out											
Frequency : weekly											
Cost Incurred For Making Kaizen :											
Root Cause						Material Cost		Labour Cost		Total	
No masking in flange hole				0.00		0.00		0.00			
Date : 27/06/2014				Scope & Plan For Horizontal Deployment :							
Registered By : Mr. Rajesh Maind				Equipmnet				Target		Status	
Manager's Sign : Mr. R B Bhutada											
----- Bajaj Auto Ltd. -----											