

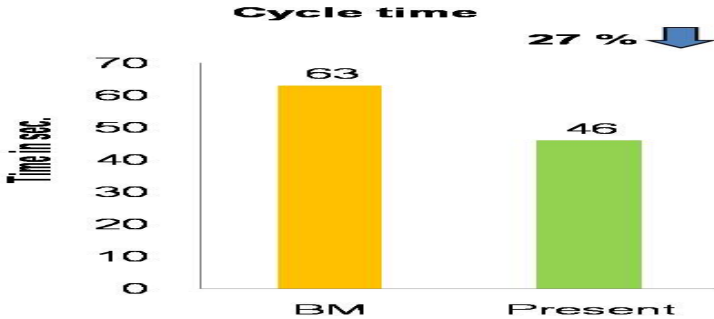
	Equipment :	Shield and Damper welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : BTX			Operation : Shield and Damper welding								
Kaizen Theme: LMPW II -To reduce cycle time on shield and damper Bkt. welding stage on BTX cell.			Idea : Less time								
Problem / Present Status			Counter Measure				Benchmark :		63 Sec		
To reduce cycle time on shield and damper Bkt. welding stage on BTX cell.			By changing one stage activity to two stage activity				Target :		46 Sec		
							Start :	21/08/2013	Finished :	21/08/2013	
							Note :				
							Team Members :				
							1. Mr. Patil		2. Mr. Bhalerao		
							3. Mr. Shinde		4. Mr. Pachori		
							5.		6.		
							Benefits				
											
Cycle time for placing and welding shield bkt. 63 sec.			After splitting activity time for shield bkt. welding : 46 sec								
Why Why Analysis :			Result :				Kaizen Sustenance :				
W1 : Why More activity on the stage shield and damper bracket weld stage ? A1 : Bottleneck stage W2 : Why Bottleneck stage ? A2 : More time required for placing and welding three nos. shield and damper brackets W3 : Why More time required for placing and welding three nos. shield and damper brackets ? A3 : More no. of parts in one stage W4 : A4 :			Production / Hr. increase 				What To Do : By changing one stage activity to two stage activity How To Do : Irreversible kaizen Frequency : Weekly				
Root Cause											
More no. of parts in one stage											
Date : 22/08/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. -----											