<b>S</b> BAJAJ	Equipment :	Sheild and Damper welding				Loss Type :	Defect	Loss									
DAJAJ	Department	Production				Result :	N	Р	Q	С	D	S	М	KAIZEN	IDEA SHEET		
Districtly PARAM						Type :											
Cell: BTX				Operation: Sh						hield and Damper welding							
Kaizen Theme: LMF	W II -To reduce cycle	e time on shield and damper B	kt. weldin	ig stage on BT	X cell.	Idea :	Less	time									
Problem / Present Status				Counter Measure						Benchmark: 63			63 Sec	63 Sec			
To reduce cycle time on shield and damper Bkt. welding stage on BTX cell.				By changing one stage activity to two stage activity						Target: 46 S			46 Sec	Sec			
										Start : 21/08/2013			Finished :	21/08/2013			
										Note :				•			
								Team Members :									
EAST AND								1. Mr. Patil				2. Mr. Bhalerao					
										3. Mr. Shinde				4. Mr. Pachori			
									5.				6.				
										Benefits							
Cycle time for placing and wolding shield				After collisting a stirrity time of the shield blot													
Cycle time for placing and welding shield bkt. 63 sec.				After splitting activity time for shield bkt. welding: 46 sec													
				"0"						Wainan Guatamanaa							
, , ,				Result : Production / Hr. increase						Kaizen Sustenance :  What To Do : By changing one stage activity to two stage activity							
?											at to 20 . 27 changing one chage asimly to the chage asimly						
A1 : Bottleneck stage											How To Do: Irreversible kaizen						
W2 : Why Bottleneck stage ?																	
A2 : More time required for placing and welding three nos. shield and damper brackets				27 %													
W3: Why More time required for placing and welding three nos. shield and				70 60 55 50 46						Frequency: Weekly							
damper brackets ? A3 : More no. of parts in one stage																	
W4 :										Cost Incurred For Making Kaizen :							
A4 :				30 20 10						Ма	terial C	Cost	Lat	oour Cost	Total		
											0.00			0.00	0.00		
		BM Presen							Scope & Plan For Horizontal Deployment :								
Root Cause				BIM Fres						Equipmnet					Target Statu	us	
More no. of parts in one stage														-			
	8/2013																
Registered By: Mr. Rajkumar Kolhe  Manager's Sign: Mr A K Trivedi																	
Bajaj Auto Ltd.			<u> </u>							ı							
20,0, 7,000 210.																	