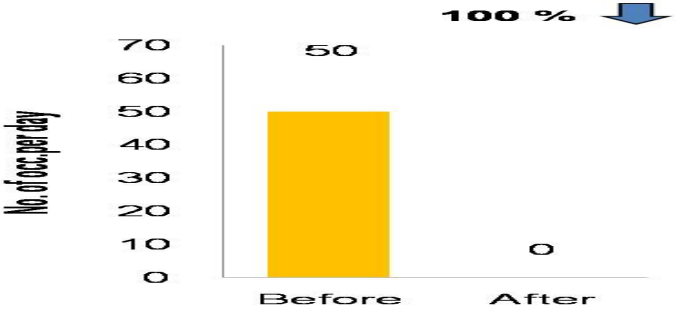
	Equipment :	Shield Bracket	Loss Type :	Defect Loss							KAIZEN IDEA SHEET		
	Department	Production	Result :	N	P	Q	C	D	S	M			
			Type :										
Cell : BTX			Operation :			Shield bracket welding							
Kaizen Theme: LMPW II -To reduce minor stoppage occs. on BTX cell			Idea :			Easy to hold							
Problem / Present Status		Counter Measure		Benchmark :		50 Occ. Per Day							
Minor stoppages due to falling shield bracket from guide pin		By providing magnet plate at the base of guide pin to hold the bracket		Target :		0 Occ.Per Day							
				Start :		11/08/2013			Finished :		11/08/2013		
				Note :									
				Team Members :									
				1. Mr. Patil		2. Mr. Bhalerao							
				3. Mr. Shinde		4. Mr. Pachori							
				5.		6.							
				Benefits									
Why Why Analysis :		Result :		Kaizen Sustenance :									
W1 : Why Minor stoppages due to falling shield bracket from guide pin ? A1 : Frequently fouling of shield bracket from guide W2 : Why Frequently fouling of shield bracket from guide ? A2 : More fatigue to operator to hold bracket till it fits W3 : Why More fatigue to operator to hold bracket till it fits ? A3 : Difficult to hold W4 : A4 :		Availability time increased 		What To Do : By providing magnet plate at the base of guide pin to hold the bracket How To Do : Availability time increased Frequency : Weekly									
Root Cause Difficult to hold				Cost Incurred For Making Kaizen :									
Date : 12/08/2013				Material Cost		Labour Cost			Total				
Registered By : Mr. Rajkumar Kolhe				0.00		0.00			0.00				
Manager's Sign : Mr A K Trivedi				Scope & Plan For Horizontal Deployment :									
				Equipmnet		Target			Status				
----- Bajaj Auto Ltd. -----													