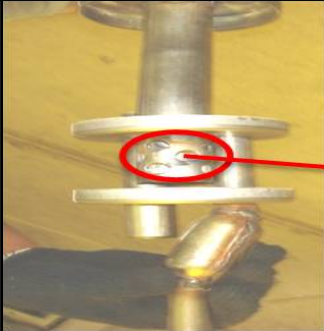
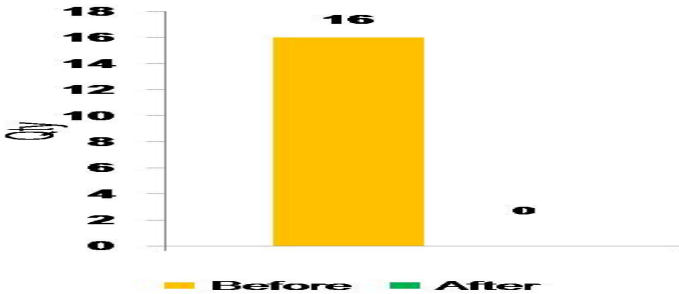
	Equipment :	Connecting Tube Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : BTX			Operation :								
Kaizen Theme: LMPW II-To prevent defect due to Connecting tube cup-welding failure			Idea : Inspection								
Problem / Present Status		Counter Measure		Benchmark :							
Connecting tube cup welding failure		Inspection stage added with dot mark and ok material to be kept in identified area.		Target :							
				Start :		15/05/2013		Finished :		15/05/2013	
				Note :							
				Team Members :							
				1.		2.					
				3.		4.					
				5.		6.					
				Benefits							
No Inspection & Marking		 Dot Mark									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Connecting tube cup welding failure ? A1 : Tack welding is given away W2 : Why Tack welding is given away ? A2 : nos. of welding tacks are not at two mating edges , which is not get caught at next stage W3 : Why nos. of welding tacks are not at two mating edges , which is not get caught at next stage ? A3 : No inspection W4 : A4 :		In-house Rework prevented 		What To Do : Inspection stage added with dot mark and ok material to be kept in identified area How To Do : Daily audit by QA shift supervisor at every shift Frequency : Daily							
Root Cause No inspection				Cost Incurred For Making Kaizen :							
Date : 13/05/2013				Material Cost		Labour Cost		Total			
Registered By : Mr. Rajkumar Kolhe								0			
Manager's Sign :				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. -----											