

	Equipment :	Fixture F-160	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2390			
	Department :	Quality	Result :		N	P	Q	C	D	S	M				
	Cell :	Frame Line	Type :												
Unit Name :			110865 - METALMAN MICRO TURNERS,			Operation :							Air Filter bracket assembly		
Kaizen Theme:			To Eliminate defect of lower air filter face taper.			Idea :							Provide the Cam for face resting.		
Problem / Present Status			Counter Measure					Benchmark :		128 inhouse rejection Qty					
Lower Air filter getting tilt during assembly on F-160.			Provison of cam to support the bracket for flatness.					Target :		0 Inhouse Rejection qty.					
								Start :		02/05/2014		Finished :		19/03/2014	
								Note :							
								Team Members :							
								1. Mr. Ajit		2. Mr. Amit					
								3. Mr. Motilal		4. Mr. Mukesh					
								5.		6.					
								Benefits							
								Q		Reduce the inhouse rework. Rs 0.00					
Why Why Analysis :			Result :					Kaizen Sustenance :							
W1 : Why Lower Air filter bkt getting tilt during assembly. ?			Air Filter lower bkt tapperness defect elimenated.					What To Do : Use of Cam-type locater during lower air filter bkt assembly.							
A1 : Lower Air filter position tapper.															
W2 : Why Lower Air filter position tapper. ?								How To Do : 1.Sustenance audit sheet.							
A2 : Bracket getting tapper during clamping.								2.JH Check Sheet.							
W3 : Why Bracket getting tapper during clamping. ?								Frequency : Daily							
A3 : No Provison of face resting of lower air filter.								Cost Incurred For Making Kaizen :							
W4 : Why No Provison of face resting of lower air filter. ?								Material Cost		Labour Cost		Total			
A4 :								1000.00		0.00		1000.00			
								Scope & Plan For Horizontal Deployment :							
								Equipmnet		Target		Status			
Root Cause															
No Provison of face resting of lower air filter.															
Date :			30/06/2014												
Registered By :			Mr. Rajkumar Kolhe												
Manager's Sign :			MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----															