
	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : BTX			Operation : Connecting tube cup welding								
Kaizen Theme: LMPW II-To prevent defect due to Connecting tube cup welding failure			Idea : Uniform insertion.								
Problem / Present Status		Counter Measure		Benchmark :		7 Inhouse Rejection qty.					
Connecting tube cup welding failure.		Fixture provided to ensure uniform insertion across periphery		Target :		0 Inhouse Rejection qty.					
				Start :		17/11/2013		Finished :		17/11/2013	
				Note :							
				Team Members :							
				1. Mr. Ambhure				2. Mr. Bhalerao			
				3. Mr. Shinde				4.			
				5.				6.			
				Benefits							
				P		Productivity Increased Nos 0.00					
No Provision To Ensure Uniform Insertion											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Connecting tube cup welding failure. ? A1 : Tack welding is given away		Warranty complaint prevented & Reduce In-house Rework		What To Do : Fixture provided to ensure uniform insertion across periphery							
W2 : Why Tack welding is given away ? A2 : 4 nos. of welding tacks are not at two mating edges				How To Do : Daily audit by QA shift supervisor at every shift							
W3 : Why 4 nos. of welding tacks are not at two mating edges ? A3 : No uniform insertion				Frequency : Daily							
W4 : A4 :				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause No uniform insertion											
Date : 16/11/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. -----											