

	<b>Equipment :</b>	Fixture F-130	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2395</b>		
	<b>Department :</b>	Quality	<b>Result :</b>		N	P	Q	C	D	S	M			
	<b>Cell :</b>	Frame Line	<b>Type :</b>											
<b>Unit Name :</b>			110865 - METALMAN MICRO TURNERS,			<b>Operation :</b>							Ladder joining stage	
<b>Kaizen Theme:</b>			To elimenate the defect ladder hieght variation. (CC:- BAttery Gap less)			<b>Idea :</b>							Provison of additional support to hold the ladder.	
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		24					
Variation in ladder hieght.			Additional Support provided 50mm away from previous support.				<b>Target :</b>		0					
							<b>Start :</b>		15/01/2014		<b>Finished :</b>		15/01/2014	
							<b>Note :</b>							
							<b>Team Members :</b>							
							1. Mr. Ajit		2. Mr. sanjay singh					
							3. Mr. Motilal		4. Mr. Rajesh					
							5.		6.					
							<b>Benefits</b>							
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>							
W1 : Why Battery Gap less ?			BAttery Gap Customer Complaint Elimenated.				What To Do : Use of Second Support in Joining stage.							
A1 : Dimension of ladder less by 4 mm.							How To Do : Use of Second Support add in CTQ Sheet.							
W2 : Why Dimension of ladder less by 4 mm. ?							Frequency : Daily							
A2 : Variation in ladder hieght from pivot.							<b>Cost Incurred For Making Kaizen :</b>							
W3 : Why Variation in ladder hieght from pivot. ?							Material Cost		Labour Cost		Total			
A3 : location to clamp the hieght not sufficient.							2000.00		0.00		2000.00			
W4 : Why location to clamp the hieght not sufficient. ?							<b>Scope &amp; Plan For Horizontal Deployment :</b>							
A4 : Weak fixture designen.							Equipmnet		Target		Status			
<b>Root Cause</b>														
Weak fixture designen.														
<b>Date :</b>			15/01/2014											
<b>Registered By :</b>			Mr. Ajit Singh											
<b>Manager's Sign :</b>			MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----														