

	Equipment :	panel body	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : mega body			Operation :			Sealant Application					
Kaizen Theme: Proper way Sealant Fill Up			Idea :			Template Provide to Fill Up Sealant Proper Way					
Problem / Present Status		Counter Measure		Benchmark :		100%					
Random Application of Sealant		Template provide		Target :		zero					
				Start :		06/06/2014		Finished :		10/06/2014	
				Note :							
				Team Members :							
				1. Mr.S.K.Chaudhari		2. Mr.S.N.Tambekar					
				3. Mr.N.P.Sukashe		4.					
				5.		6.					
				Benefits							
				C		Reduce Consumption Of Sealant Rs 0.00					
				P		At Spot Area Sealant Place Rs 0.00					
				Q		Eliminate CC Rs 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : W 1)Why Operator Does not Got Guideline To Fill Up Sealant		Reduce rejection		What To Do : Add in JH Check Sheet							
A1 : A 1) Randomly Fill Up sealant				How To Do : Daily as per JH Check Sheet							
W2 : W 2) Why Randomly Fill Up sealant				Frequency : daily							
A2 : A 2) No Template Available				Cost Incurred For Making Kaizen :							
W3 : Why A 2) No Template Available ?				Material Cost		Labour Cost		Total			
A3 :				0.00		0.00		0.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
A 2) No Template Available											
Date : 02/07/2014											
Registered By : Mr. Amol Dadpe											
Manager's Sign : Mr. S.R.Phatale											
----- Bajaj Auto Ltd. -----											

