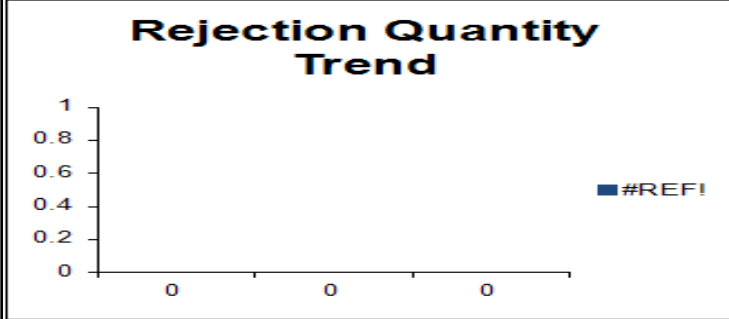


	Equipment :	floor tacking	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2397	
	Department :	production	Result :	N	P	Q	C	D	S	M		
	Cell :	mega body	Type :									
Unit Name : 100046 - YESHSHREE PRESS COMPS P LTD, Aurangabad			Operation : Floor Tacking									
Kaizen Theme: To Reduce Floor Spot Damage			Idea : Providing Support Below Floor Panel									
Problem / Present Status		Counter Measure			Benchmark :		100%					
Floor Spot Damage		Support Provide Below Floor Panel			Target :		zero					
					Start :		01/06/2014		Finished :		03/06/2014	
					Note :							
					Team Members :							
					1. Mr.S.N.Tambekar		2. Mr.N.P.Sukashe					
				3. Mr.Amol Pund		4.						
				5.		6.						
					Benefits							
					Q		1) Floor Spot Damage Reduce Rs 0.00					
					C		2) Reduced Rework Cost Rs 0.00					
					Q		3) Quality Improve in Aesthetical Look Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : W 1) Floor Spot Damage		To Reduce Floor Spot Damage			What To Do : Add in JH Check Sheet							
A1 : A 1) Excessive Gap Between Floor and Frame					How To Do : Daily as per JH Check Sheet							
W2 : Why A 1) Excessive Gap Between Floor and Frame ?					Frequency : daily							
A2 : A 2) No Support Available Below Floor					Cost Incurred For Making Kaizen :							
W3 : Why A 2) No Support Available Below Floor ?					Material Cost		Labour Cost		Total			
A3 :		0.00		0.00		0.00						
W4 :		Scope & Plan For Horizontal Deployment :										
A4 :		Equipmnet		Target		Status						
Root Cause												
A 2) No Support Available Below Floor												
Date : 02/07/2014												
Registered By : Mr. Amol Dadpe												
Manager's Sign : Mr. S.R.Phatale												
----- Bajaj Auto Ltd. (Fabrication) -----												