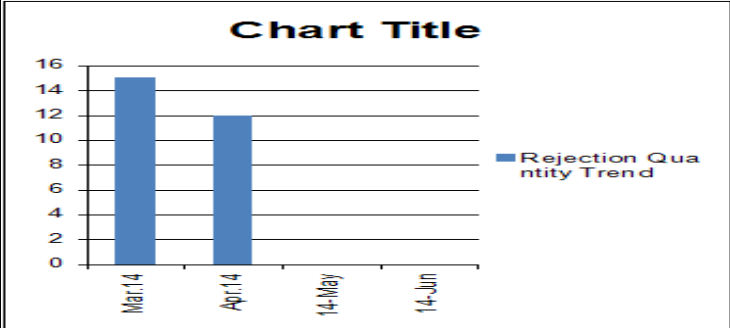


	Equipment :	full welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2398	
	Department :	production	Result :	N	P	Q	C	D	S	M		
	Cell :	mega body	Type :									
Unit Name : 100046 - YESHSHREE PRESS COMPS P LTD, Aurangabad			Operation : Welding									
Kaizen Theme: To Eliminate Spatter Goes in Side M6 Mudguard strip nut			Idea : Providing M6 Bolt on Mudguard strip before welding									
Problem / Present Status		Counter Measure			Benchmark :		100%					
Spatter Goes in Side M6 Mudguard Strip nut		Cover Provide on Mudguard Strip M6 nut			Target :		zero					
					Start :		25/05/2014		Finished :		25/05/2014	
					Note :							
					Team Members :							
					1. Mr.S.N.Tambekar		2.					
					3.		4.					
5.		6.										
					Benefits							
					Q 1) Eliminate CC and Rework Rs 0.00							
					C 2) Man Power Reduction for tapping (1 No.) Rs 0.00							
					C 3) Reduce Tapping Cost (Gun/Air) Rs 0.00							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : W 1) Spatter Goes in Side M6 Nut A1 : A 1) No Cover Available on M6 Nut W2 : Why A 1) No Cover Available on M6 Nut ? A2 : W3 : A3 : W4 : A4 :		Reduced rejection			What To Do : Add in Daily Quality Audit Check Sheet							
					How To Do : Daily as per Quality Audit Check Sheet							
					Frequency : daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause A 1) No Cover Available on M6 Nut												
Date : 03/07/2014												
Registered By : Mr. Amol Dadpe												
Manager's Sign : Mr. S.R.Phatale												
----- Bajaj Auto Ltd. (Fabrication) -----												