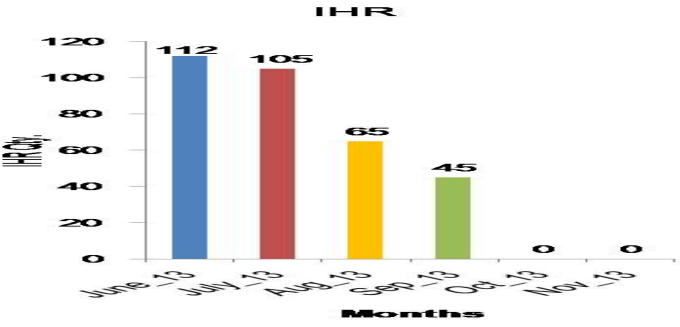
	Equipment :	Round Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET												
	Department	Production	Result :	N	P	Q	C	D	S	M													
			Type :																				
Cell : BTX			Operation : Round Welding																				
Kaizen Theme: LMPW II-To reduce IHR for Spatter .			Idea : Even Anti spatter oil apply on Body B																				
Problem / Present Status		Counter Measure		Benchmark :		112 IHR																	
Spatter at body B		By providing rectangular stand with slope and sponge with anti spatter oil to apply on Body B.		Target :		0																	
				Start :		10/10/2013		Finished :		10/10/2013													
				Note :																			
				Team Members :																			
				1. Mr. Bhalerao				2. Mr. Ambhore															
				3. Mr. Patil				4.															
				5.				6.															
				Benefits																			
				Q		Quality Improved and IHR Reduced Nos 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Spatter at body B ? A1 : Due to anti spatter not properly cover at welding place W2 : Why Due to anti spatter not properly cover at welding place ? A2 : Uneven anti spatter oil apply on Body B W3 : A3 : W4 : A4 :		No welding spatter and reduce in IHR for Spatter 		What To Do : By providing rectangular stand with slope and sponge with anti spatter oil to apply on Body B How To Do : Point added in JH check sheet. Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Uneven anti spatter oil apply on Body B																							
Date : 09/10/2013																							
Registered By : Mr. Rajkumar Kolhe																							
Manager's Sign : Mr A K Trivedi																							
----- Bajaj Auto Ltd. -----																							