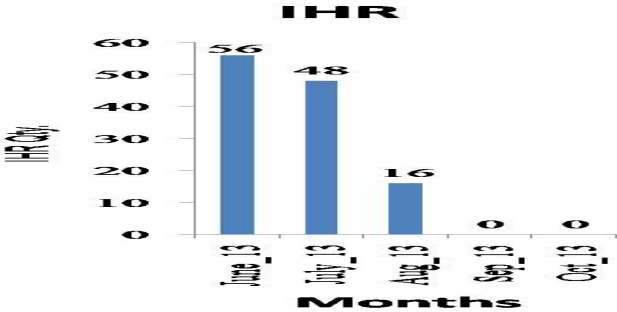
	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : BTX			Operation : Drain Hole Positin								
Kaizen Theme: LMPW II-To reduce IHR for Drain hole Mismatch			Idea : Fix location in die								
Problem / Present Status		Counter Measure		Benchmark :		56 IHR					
Drain Hole Position shift.		Pin has been provided in Piercing Die		Target :		0					
				Start :		13/08/2013		Finished :		13/08/2013	
				Note :							
				Team Members :							
				1. Mr. Bhalerao				2. Mr. Ambhore			
				3. Mr. Patil				4.			
				5.				6.			
				Benefits							
				Q		Quality Improved Nos 0.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Drain Hole Position shift. ? A1 : Operator has to adjust the blank. W2 : Why Operator has to adjust the blank. ? A2 : No fix location in die. W3 : A3 : W4 : A4 :		Reduce in IHR for drain hole shift. 		What To Do : Pin has been provided in Piercing Die How To Do : Point added in JH fixture check sheet. Frequency : Daily							
Root Cause No fix location in die.				Cost Incurred For Making Kaizen :							
Date : 12/08/2013				Material Cost		Labour Cost		Total			
Registered By : Mr. Rajkumar Kolhe				0.00		0.00		0.00			
Manager's Sign : Mr A K Trivedi				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
----- Bajaj Auto Ltd. -----											