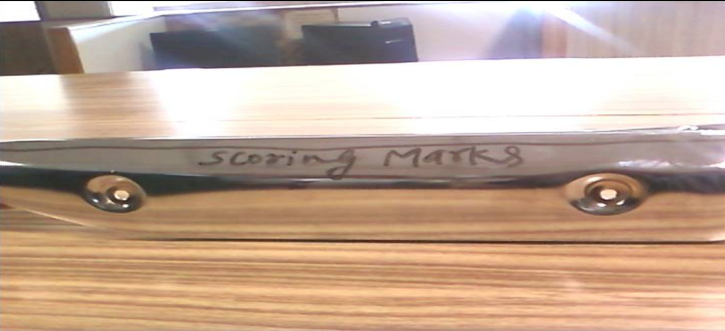
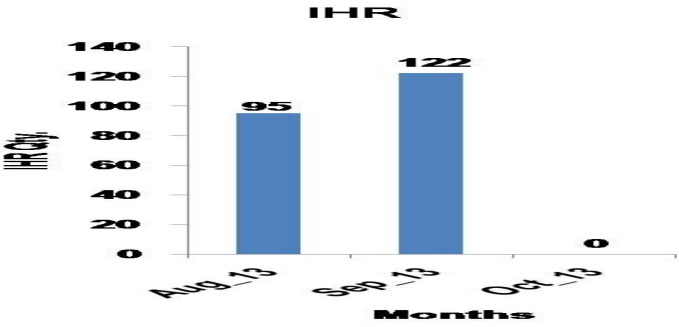


	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Discover			Operation : Shield Fitment								
Kaizen Theme: LMPW II-To Prevent Scratches on Guard.			Idea : Die polishing to be done								
Problem / Present Status		Counter Measure		Benchmark :		112 Qty. IHR					
Scratches on shield edges.		Die polishing frequency decided after 3500 to 4000 nos.		Target :		0					
				Start :		16/10/2013		Finished :		16/10/2013	
				Note :							
				Team Members :							
				1. Mr. Bhalerao		2. Mr. Ambhore					
3. Mr. Khandare		4.									
5.		6.									
Benefits											
Q		IHR Reduced Nos 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Scratches on shield edges. ? A1 : Scratches on shield edges W2 : Why Scratches on shield edges ? A2 : Die polishing not done on time W3 : A3 : W4 : A4 :		Reduce in house rejection. 		What To Do : Die polishing frequency decided after 3500 to 4000 nos How To Do : Point added in JH check s Frequency : Daily							
Root Cause Die polishing not done on time				Cost Incurred For Making Kaizen :							
Date : 15/10/2013				Material Cost		Labour Cost		Total			
Registered By : Mr. Rajkumar Kolhe				0.00		0.00		0.00			
Manager's Sign : Mr A K Trivedi				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. -----											