


	Equipment :	PT line	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating				Operation : Phosphate							
Kaizen Theme: To eliminate yellow defect due to recover stoppage time of wagon			Idea : Sensor accessible								
Problem / Present Status		Counter Measure			Benchmark :		15				
More time require to recover breakdown		By providing nylon rope from sensor			Target :		0				
					Start :		22/12/2013		Finished : 22/12/2013		
					Note :		Done				
					Team Members :						
					1. Balaji Devsate			2. sanjay Ambhore			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Yellow Phosphate ? A1 : Atmospheric reaction W2 : Why Atmospheric reaction ? A2 : Component Drying W3 : Why Component Drying ? A3 : More time to recover wagon brakdown W4 : Why More time to recover wagon brakdown ? A4 : Sensor in-accessable		Time reduce for recover the breakdown from 100sec to 10 sec 			What To Do : Checking of nylon rope on daily basis						
Root Cause Sensor in-accessable					How To Do : Responsibility given to PT operator						
Date : 10/07/2014					Frequency : Daily						
Registered By : Mr. Rahul Deshpande					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. Nyayadhish					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet			Target		Status	
----- Bajaj Auto Ltd. -----											