

|                                                                                                     |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
|-----------------------------------------------------------------------------------------------------|-------------|----------------------------------------------------------------------------------|----------------------|------------------------------------------|---|---------------|---|------------|---|------------|-------------------|
|                     | Equipment : | Silent Bush press machine                                                        | Loss Type :          | Defect Loss                              |   |               |   |            |   |            | KAIZEN IDEA SHEET |
|                                                                                                     | Department  | Assembly                                                                         | Result :             | N                                        | P | Q             | C | D          | S | M          |                   |
|                                                                                                     |             |                                                                                  | Type :               |                                          |   |               |   |            |   |            |                   |
| Cell : Trailing arm assly                                                                           |             |                                                                                  | Operation : Assembly |                                          |   |               |   |            |   |            |                   |
| Kaizen Theme: To eliminate potential customer complaint for functional part missing during assembly |             |                                                                                  | Idea :               |                                          |   |               |   |            |   |            |                   |
| Problem / Present Status                                                                            |             | Counter Measure                                                                  |                      | Benchmark :                              |   | 0             |   |            |   |            |                   |
| Distance piece missing                                                                              |             |  |                      | Target :                                 |   | 0             |   |            |   |            |                   |
|                                                                                                     |             |                                                                                  |                      | Start :                                  |   | 20/10/2013    |   | Finished : |   | 20/10/2013 |                   |
|                                                                                                     |             |                                                                                  |                      | Note :                                   |   | Done          |   |            |   |            |                   |
|                                                                                                     |             |                                                                                  |                      | Team Members :                           |   |               |   |            |   |            |                   |
|                                                                                                     |             |                                                                                  |                      | 1. Gafoor Khan                           |   | 2. Kshirsagar |   |            |   |            |                   |
|                                                                                                     |             | 3. BB Raktate                                                                    |                      | 4. Kiran Gaikwad                         |   |               |   |            |   |            |                   |
|                                                                                                     |             | 5.                                                                               |                      | 6.                                       |   |               |   |            |   |            |                   |
|                                                                                                     |             | Benefits                                                                         |                      |                                          |   |               |   |            |   |            |                   |
| Why Why Analysis :                                                                                  |             | Result :                                                                         |                      | Kaizen Sustenance :                      |   |               |   |            |   |            |                   |
| W1 :                                                                                                |             |                                                                                  |                      | What To Do :                             |   |               |   |            |   |            |                   |
| A1 :                                                                                                |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
| W2 :                                                                                                |             |                                                                                  |                      | How To Do :                              |   |               |   |            |   |            |                   |
| A2 :                                                                                                |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
| W3 :                                                                                                |             |                                                                                  |                      | Frequency :                              |   |               |   |            |   |            |                   |
| A3 :                                                                                                |             |                                                                                  |                      | Cost Incurred For Making Kaizen :        |   |               |   |            |   |            |                   |
| W4 :                                                                                                |             |                                                                                  |                      | Material Cost                            |   | Labour Cost   |   | Total      |   |            |                   |
| A4 :                                                                                                |             |                                                                                  |                      | 0.00                                     |   | 0.00          |   | 0.00       |   |            |                   |
|                                                                                                     |             |                                                                                  |                      | Scope & Plan For Horizontal Deployment : |   |               |   |            |   |            |                   |
| Root Cause                                                                                          |             |                                                                                  |                      | Equipmnet                                |   | Target        |   | Status     |   |            |                   |
| Date : 12/07/2014                                                                                   |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
| Registered By : Mr. Rahul Deshpande                                                                 |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
| Manager's Sign : Mr. Nyayadhish                                                                     |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |
| ----- Bajaj Auto Ltd. -----                                                                         |             |                                                                                  |                      |                                          |   |               |   |            |   |            |                   |