


	Equipment :	Neutral Salt Spray	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : NSS test								
Kaizen Theme: To avoid breakdown in NSS testing			Idea : Improvement in Design								
Problem / Present Status		Counter Measure			Benchmark :		5				
Deterioration of chamber due to direct contact with heavy components kept for testing		By providing MS angle rack to keep components			Target :		0				
					Start :		13/07/2014		Finished :		13/07/2014
					Note :		Done				
					Team Members :						
					1. Yogesh Jagtap		2. Naubade				
3.		4.									
5.		6.									
					Benefits						
					Q Adequate testing Nos 100.00						
					C Life of chamber increase Nos 1.00						
					C Life of Nozzle increase Nos 1.00						

Why Why Analysis :		Result :	Kaizen Sustenance :								
W1 : Why Breakdown in NSS chamber?		<div>No direct contact with chamber</div> <div></div>	What To Do : Check Rust in rack								
A1 : Nozzle break, chamber expand											
W2 : Why Nozzle break, chamber expand?			How To Do : Visual								
A2 : Direct contact of heavy Components											
W3 : Why Direct contact of heavy Components ?			Frequency : Weekly								
A3 : Component kept over base of chamber			Cost Incurred For Making Kaizen :								
W4 : Why Component kept over base of chamber?			<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table>			Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost		Total								
0.00	0.00	0.00									
A4 : No rack provided		Scope & Plan For Horizontal Deployment :									
Root Cause		<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>			Equipmnet	Target	Status				
Equipmnet	Target	Status									
Design											
Date : 13/07/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. -----											