


	Equipment :	PT Line	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : Phosphate								
Kaizen Theme: To avoid Air Pocket within phosphate wheel rims			Idea : New Design of Hanger								
Problem / Present Status		Counter Measure			Benchmark :		100%				
					Target :		0				
					Start :		13/07/2014		Finished :		13/07/2014
					Note :		Done				
					Team Members :						
					1. Sanjay Ambhore		2. Balaji Devsate				
					3. Naubade		4. Tanvir				
5. Yogesh		6.									
Benefits											
Q		no NSS failure Nos 0.00									
Q		No EFR, Warranty complaint Nos 0.00									
Q		No Humidity failure Nos 0.00									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Complaint of NSS, CC, NC in Wheel rim ? A1 : Heavy Air pocket after Phosphate W2 : Why Heavy Air pocket after Phosphate ? A2 : During PT process W3 : Why During PT process ? A3 : Position of components and metal to metal contact W4 : Why Position of components and metal to metal contact? A4 : Jigs are not suitable		Air Pockets eliminated			What To Do : Use of new hangers						
Root Cause Wrong Design					How To Do : Responsibility defined (PT Operator)						
Date : 13/07/2014					Frequency : Per Lot						
Registered By : Mr. Rahul Deshpande					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. Nyayadhis					Material Cost			Labour Cost		Total	
					0.00			0.00		0.00	
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
					PT hanger		15/07/2014		PENDING		

