

	Equipment :	Manual Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Fabrication	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Swing Arm			Operation :								
Kaizen Theme: To avoid minor stoppages during welding			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
		Target :									
		Start :	13/07/2014		Finished :	13/07/2014					
		Note :									
		Team Members :									
		1.		2.							
		3.		4.							
		5.		6.							
		Benefits									
		Why Why Analysis :		Result :			Kaizen Sustenance :				
W1 :			What To Do :								
A1 :											
W2 :			How To Do :								
A2 :											
W3 :			Frequency :								
A3 :			Cost Incurred For Making Kaizen :								
W4 :			Material Cost		Labour Cost		Total				
A4 :							0				
			Scope & Plan For Horizontal Deployment :								
Root Cause			Equipmnet		Target		Status				
Date : 13/07/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign :											
----- Bajaj Auto Ltd. -----											