

	Equipment :	REFL T A Pascal SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2415
	Department :	Assembly	Result :	N	P	Q	C	D	S	M	
	Cell :	Trailing arm assly	Type :								
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation :								
Kaizen Theme: To eliminate Ball Bearing missing.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 13/07/2014		Finished : 13/07/2014				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :		Cost Incurred For Making Kaizen :									
W4 :		Material Cost		Labour Cost		Total					
A4 :						0					
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 13/07/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											