


	Equipment :	Satin Nickel	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surfce Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Electroplating			Operation : Electroplating								
Kaizen Theme: To eliminate pitting, spots in Electroplated parts			Idea : Baring provision to wheel								
Problem / Present Status		Counter Measure			Benchmark :		20%				
Cathode Movement fluctuates during process		By providing Ball bearing to wheel			Target :		0				
					Start :		15/05/2014		Finished : 15/05/2014		
					Note :		Done				
					Team Members :						
					1. BB Raktate				2. Satish Kangire		
					3. Sanklesh Bichare				4. Ramdas Dabe		
					5.				6.		
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Spots and Pitting ? A1 : In-adequate plating W2 : Why In-adequate plating ? A2 : Satin Nickel Solution remains stagnant during process W3 : Why Satin Nickel Solution remains stagnant during process ? A3 : No mechanical movement within solution W4 : Why No mechanical movement within solution ? A4 : Cathode movement improper		Pitting and spot defects reduced			What To Do : Weekly PM						
Root Cause Wheel of cathode movement wear out					How To Do : By inspecting baring position						
Date : 15/07/2014					Frequency : Weekly						
Registered By : Mr. Rahul Deshpande					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. -----					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
							15/07/2014		PENDING		