Position	<b>≵</b> BAJAJ	Equipment :	Transportaion vehicle	Loss Type : Defect Loss														
Type     Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Operation   Type   Op	The state of the s	Department	Surface Treatment		Result: N			Р	(	Q C	D	S	М	M KAIZEN IDEA SHEET				
Salzen Theme: To eliminate scratches generation on packed coated corrobonents during transportation   Idea : Protect wall of vehicle   Problem / Present Status	promotivy execut				Type :													
Problem / Present Status    Counter Measure   Problem / Present Status   Proposed (ash to wall of vehicles generating scratches)	Cell: Powder Coating Operation:										tion							
Experience of the state of the	Kaizen Theme: To eliminate scratches generation on packed coated components during transportation Idea: Protect wall of vehicle																	
Start   15/07/2014   Final ed   15/07/2014   Start   15/07/2014   Star	Problem / Present Status		Counter Measure						Benchn	Benchmark: 75								
Note: Denombers:   Fear Members:	Component dash to wall of vehicles generating scratches			By covering wall of vehicles by protective PP sheets						Target :	Target: 0							
Team Members :										Start :	<b>Start</b> : 15/07/2014		1	Finished: 15/07/2014		7/2014		
Team Members:   Sumil Thorat   1. Praise   1. Praise   2. Sunil Thorat   3. Tarrvir   4. Amil Bokade   5.	×			×						Note :	Note : Done							
An All Bokade  5. 6. 6.  8enefits  G Cereduced Nos 0.00  D Not hold at customer and Nos 0.00  Why Why Analysis:  Result:  Kaizen Sustenance:  What To Do: Check  How To Do: Observation of PP sheets condition  Yai: Why During transportation  Yai: Why During transportation  Yai: Why During transportation  Yai: Why During transportation  Yai: Why Packing film of components dash to wall of vehicle and get teared  Yai: Wall of vehicle not safe for packing film  Root Cause  No covering of wall of vehicle by protective sheet  15072014  Manager's Sign: Mr. Rahul Deshpande							Team Members :											
S. 6.   Benefits   Send Hold and Send Hold Analysis   Result   Send Hold at customer end Nos 0.00   Denote Hold at customer end Nos 0.0	ļ								1. Prasa	ıd Rupo	le		2. Sunil T	2. Sunil Thorat				
Benefits    C   C   C   C   C   C   C   C   C	l l									3. Tanvi	3. Tanvir			4. Anil Bo	4. Anil Bokade			
Result:  Result:  Result:  Mi : Why More Customer Complaint ?  Al: Customer complaint of Scratches Why Unstomer complaint of Scratches?  Al: Customer complaint of Scratches?  Al: During transportation Wi : Why During transportation Wi : Why During transportation Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle and get leared Wi : Why Packing film of components dash to wall of vehicle dash to wall										5.	5. 6.							
Why Why Analysis:  Not : Why More Customer Complaint ?  At : Customer complaint of Scratches  Was : Why Customer complaint of Scratches  Was : Why During transportation  Was : Why During transportation  Was : Why Packing film of components dash to wall of vehicle and get teared  Was : Wall of vehicle not safe for packing film  Was : Wall of vehicle not safe for packing film  Root Cause  Not covering of wall of vehicle by protective sheet  Date: 15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign : Mr. Nayadchish  Mr. Nayadchish  Mr. Nayadchish  Mr. Nayadchish  Mr. Nayadchish										Benefits	Benefits							
My Why Analysis:  M1: Why More Customer Complaint ? A1: Customer complaint of Scratches M2: Why Customer complaint of Scratches? A2: During transportation A3: Packing film of components dash to wall of vehicle and get teared A4: Wall of vehicle not safe for packing film A4: Wall of vehicle not safe for packing film A4: Wall of vehicle by protective sheet  A5: Packing of wall of vehicle by protective sheet  A6: Wall Despande  No covering of wall of vehicle by protective sheet  A6: Manager's Sign: Mr. Rahul Despande  Manager's Sign: Mr. Nyayadhish  A6: Wayadhish  A6: Wall Despande  Manager's Sign: Mr. Nyayadhish  A6: Wall Despande  Manager's Sign: Mr. Nyayadhish										Q CC	Q CC reduced Nos 0.00							
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At : Customer complaint of Scratches  W2 : Why Customer complaint of Scratches?  A2 : During transportation  W3 : Why During transportation  W3 : Why During transportation  W4 : Why Packing film of components dash to wall of vehicle and get teared  W4 : Why Packing film of components dash to wall of vehicle and get teared?  A4 : Wall of vehicle not safe for packing film  W5 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle not safe for packing film  W6 : Wall of vehicle by protective sheet  W7 : Wall of vehicle by protective sheet  W6 : Wall of vehicle by protective sheet  W6 : Wall of vehicle by in the shapande  W6 : Wall of vehicle by in the shapande  W6 : Wall of vehicle shapande  W6 : W6 : Wall of vehicle shapande  W6 : W6 : Wall of vehicle shapande  W6 : W6	Why Why Analysis :			Result:						Kaizen	Kaizen Sustenance :							
We : Why Customer complaint of Scratches?  A2 : During transportation  A3 : Why During transportation  A3 : Packing film of components dash to wall of vehicle and get teared  A4 : Wall of vehicle not safe for packing film  A5 : Why Packing film of components dash to wall of vehicle and get teared  A6 : Wall of vehicle not safe for packing film  A6 : Wall of vehicle not safe for packing film  A6 : Wall of vehicle not safe for packing film  A7 : Wall of vehicle by protective sheet  A8 : Wall of vehicle by protective sheet  A9 : Wa	W1 : Why More Customer Complaint ?			Scratches generation reduced						What To	What To Do : Check							
A2 : During transportation  A3 : Why During transportation  A3 : Packing film of components dash to wall of vehicle and get teared  A4 : Wall of vehicle not safe for packing film  A3 : Packing film of components dash to wall of vehicle and get teared  A4 : Wall of vehicle not safe for packing film  A5 : Packing film of components dash to wall of vehicle and get teared  A6 : Wall of vehicle not safe for packing film  A6 : Wall of vehicle not safe for packing film  A6 : Wall of vehicle not safe for packing film  A6 : Wall of vehicle packing film  A6 : Wall of vehicle by protective sheet  A6 : Wall of vehicle by protective sheet  A7 : Wall of vehicle by protective sheet  A8 : Wall of vehicle by protective sheet  A9 : Wall of vehicle by p	·																	
A2 : During transportation  W3 : Why During transportation ? A3 : Packing film of components dash to wall of vehicle and get teared  W4 : Why Packing film of components dash to wall of vehicle and get eared? A4 : Wall of vehicle not safe for packing film  Material Cost  Material Cost  Labour Cost  Total  0.00  0.00  0.00  Scope & Plan For Horizontal Deployment:  Equipmnet  Target  Status  Transport Vehicle  Transport Vehicle  15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish	W2 : Why Customer complaint of Scratches ?									How To	How To Do : Observation of PP sheets condition							
Frequency: Weekly  A3: Packing film of components dash to wall of vehicle and get teared  W4: Why Packing film of components dash to wall of vehicle and get eared?  A4: Wall of vehicle not safe for packing film  Material Cost	A2 : During transportation			×							3. 1. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2.							
A3: Packing film of components dash to wall of vehicle and get teared?  A4: Whly Packing film of components dash to wall of vehicle and get eared?  A4: Wall of vehicle not safe for packing film  Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment:  Equipmnet Target Status  Transport Vehicle by protective sheet  Date: 15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish	W3: Why During transportation																	
Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment:  Equipmnet Target Status  Transport Vehicle by protective sheet  Transport Vehicle 15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish	A3 : Packing film of components dash to wall of vehicle and get teared																	
Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment:  Equipmet Target Status  Transport Vehicle by protective sheet  Transport Vehicle 15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish	W4 : Why Packing film of components dash to wall of vehicle and get									Cost Inc	Cost Incurred For Making Kaizen :							
Root Cause No covering of wall of vehicle by protective sheet  Date: 15/07/2014 Registered By: Mr. Rahul Deshpande Manager's Sign: Mr. Nyayadhish	A4 : Wall of vehicle not safe for packing film								М	aterial	Cost	Labour Cost		Total				
Root Cause No covering of wall of vehicle by protective sheet  Date: 15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish								0.00			0.00		0.00					
No covering of wall of vehicle by protective sheet  Transport Vehicle  Transport Vehicle  Transport Vehicle  15/07/2014  Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish										Scope 8	Scope & Plan For Horizontal Deployment :							
No covering of wall of vehicle by protective sheet  Transport Vehicle	Root Cause																	
Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish		ele by protective she	et							Transpo	rt Vehic	cle			15/07/2014	PENDING		
Registered By: Mr. Rahul Deshpande  Manager's Sign: Mr. Nyayadhish	D-1- 45/07/	0044																
Manager's Sign: Mr. Nyayadhish																		
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Bajaj Auto Ltd				1														