




	Equipment :	Transportaion vehicle	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Surface Treatment	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Powder Coating			Operation : Transportation								
Kaizen Theme: To eliminate scratches generation on packed coated components during transportation			Idea : Protect wall of vehicle								
Problem / Present Status		Counter Measure		Benchmark :		75					
Component dash to wall of vehicles generating scratches		By covering wall of vehicles by protective PP sheets		Target :		0					
				Start :		15/07/2014		Finished :		15/07/2014	
				Note :		Done					
				Team Members :							
				1. Prasad Rupde				2. Sunil Thorat			
				3. Tanvir				4. Anil Bokade			
				5.				6.			
				Benefits							
				Q		CC reduced Nos 0.00					
D		Not hold at customer end Nos 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why More Customer Complaint ?		Scratches generation reduced		What To Do : Check							
A1 : Customer complaint of Scratches											
W2 : Why Customer complaint of Scratches ?				How To Do : Observation of PP sheets condition							
A2 : During transportation				Frequency : Weekly							
W3 : Why During transportation ?				Cost Incurred For Making Kaizen :							
A3 : Packing film of components dash to wall of vehicle and get teared				Material Cost		Labour Cost		Total			
W4 : Why Packing film of components dash to wall of vehicle and get teared ?				0.00		0.00		0.00			
A4 : Wall of vehicle not safe for packing film				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet				Target		Status	
No covering of wall of vehicle by protective sheet				Transport Vehicle				15/07/2014		PENDING	
Date : 15/07/2014											
Registered By : Mr. Rahul Deshpande											
Manager's Sign : Mr. Nyayadhish											
----- Bajaj Auto Ltd. -----											