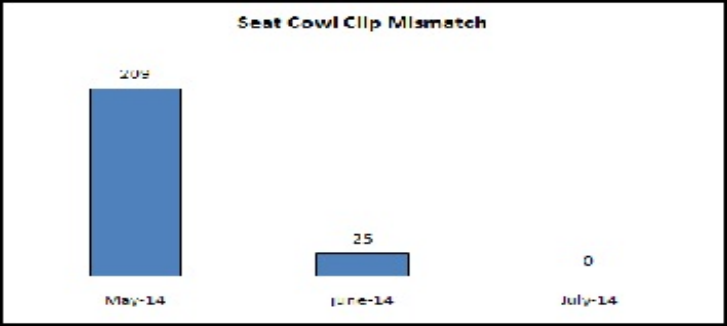


	Equipment :	Fixture-100	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Quality	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Frame Line			Operation : Frame line, Fixture F-100								
Kaizen Theme: To eliminate the Customer complaint set cowl clip mismatch.			Idea : Provide the cylinder for locate the lower clip position.								
Problem / Present Status		Counter Measure			Benchmark :		209				
Seat Cowl Lower bkt mismatch with front seat cowl bracket		Provison Of Cylinder to locate the lower clip hole position.			Target :		0				
					Start :		04/05/2014		Finished : 05/05/2014		
					Note :						
					Team Members :						
					1. Mr. Ajit		2. Mr. sanjay singh				
					3. Mr. Pawan		4. Mr.Amit				
5. Mr. motilal		6.									
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Seat Cowl Clip mismatch ? A1 : VARIation in lower seat cowl clip hole position. W2 : Why VARIation in lower seat cowl clip hole position. ? A2 : Location on bush OD. W3 : Why Location on bush OD. ? A3 : Poor Fixture Designen. W4 : Why Poor Fixture Designen. ? A4 :		Control the Z-dim. of front air filter causing reduce the side panel mismatch.			What To Do : Use of Cylinder for seat cowl clip Location.						
					How To Do : Use of Cylinder add in sustenance audit sheet.						
Root Cause Poor Fixture Designen.					Frequency :						
Date : 27/06/2014					Cost Incurred For Making Kaizen :						
Registered By : Mr. Ajit Singh					Material Cost		Labour Cost		Total		
Manager's Sign : MR Ajendra Giri					2000.00		500.00		2500.00		
----- Bajaj Auto Ltd. (Fabrication) -----					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		