

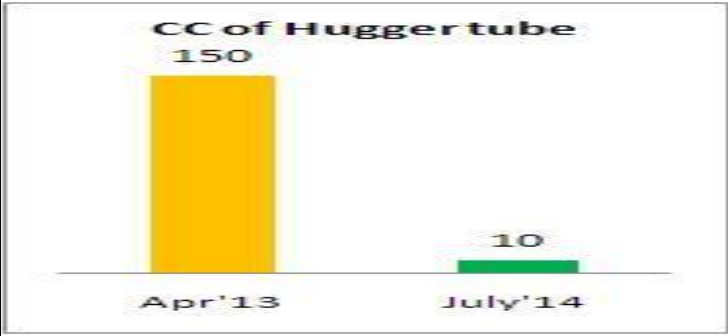
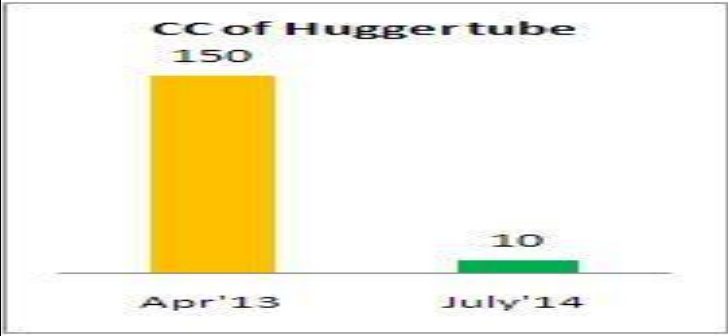
	Equipment :	Packing	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2424					
	Department :	Surface Treatment	Result :	N	P	Q	C	D	S	M						
	Cell :	Powder Coating	Type :													
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation : Packing													
Kaizen Theme: To reduce scratches in Hugger Tube			Idea : Packing with hard material													
Problem / Present Status		Counter Measure		Benchmark :		150										
Packing in wrapping stretch film		By applying Air Bubble for packing instead of wrapping stretch film		Target :		0										
				Start :		01/07/2013		Finished :		16/07/2014						
				Note :		Done										
				Team Members :												
				1. Yogesh Jagtap				2. Rahul Hande								
				3. Ram Dabe				4.								
5.				6.												
Why Why Analysis :		Result :		Kaizen Sustenance :												
W1 : Why Heavy PPM for Customer Complaint ? A1 : High rejection of Hugger tube W2 : Why High rejection of Hugger tube ? A2 : Scratches observed on components W3 : Why Scratches observed on components ? A3 : During transportation W4 : Why During transportation ? A4 : Material packed in soft material		Customer Complaint reduced from 150 to 10 		What To Do : Packing with air bubble How To Do : Monitoring on packing by QA engineer Frequency : Per dispatch Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
Root Cause Wrapping film used for packing				Scope & Plan For Horizontal Deployment :												
Date : 01/05/2014				Equipmnet		Target		Status								
Registered By : Mr. Rahul Deshpande																
Manager's Sign : Mr. Nyayadhish																
----- Bajaj Auto Ltd. (Fabrication) -----																