


	Equipment :	Silencer bkt tacking fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Silencer Fabrication			Operation : Silencer bkt welding operation								
Kaizen Theme: To reduce customer complaints due to spatter in face of silencer mtg. bkt.			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		20 nos					
Welding Spatter on silencer mtg. bkt face		By providing copper plate to cover the silencer mtg. bkt during welding operation.		Target :		0					
				Start :		18/06/2014		Finished :		20/06/2014	
				Note :		Done					
				Team Members :							
				1. Pradeep kumar				2. Ashwani chauhan			
				3. RP Singh				4. Avinash Singh			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Welding Spatter on face of silencer mtg bkt during welding operation ? A1 : Face of silencer mtg. bkt is open W2 : Why Face of silencer mtg. bkt is open ? A2 : W3 : A3 : W4 : A4 :		Customer complaint reduced to zero due to spatter in face of silencer mtg. bkt. 		What To Do : Point added in PM Check sheet							
				How To Do : Ensure no wear tear on copper plate							
				Frequency : weekly							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				200.00		50.00		250.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Face of silencer mtg. bkt is open											
Date : 05/08/2014											
Registered By : Mr. Rajesh Maind											
Manager's Sign : Mr. R B Bhutada											
----- Bajaj Auto Ltd. -----											