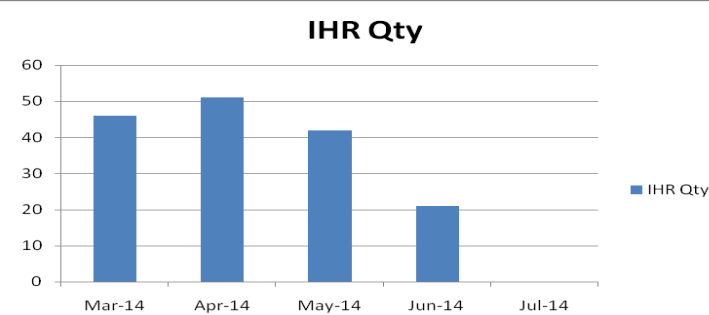


	Equipment :	Functional Gauge	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2429												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Center Stand K1	Type :																				
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation : Auto inspection																				
Kaizen Theme: To eliminate human error during inspection on Pulsar 150 center stand fabrication cell.			Idea : Center stand top bush locating pin method change to automatic.																				
Problem / Present Status		Counter Measure		Benchmark :		02 nos																	
Center stand platina-100 angle not ok.		By providing Pneumatic cyllinder arrangement for locating the top bush.		Target :		Zero																	
				Start :		05/06/2014		Finished :		04/10/2013													
				Note :																			
				Team Members :																			
				1. Mr. Milind Limaye				2. Mr. Salim Shaikh															
				3. Mr. Tatyaso Mhangore				4. Mr. Yogesh Kota															
				5.				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Center stand platina-100 angle not ok ? A1 : Top bush taper weld during tacking in welding fixture. W2 : Why Top bush taper weld during tacking in welding fixture. ? A2 : Tacking done without using top bush locating pin W3 : Why Tacking done without using top bush locating pin ? A3 : Top bush locating pin method is manual W4 : Why Top bush locating pin method is manual ? A4 :		IHR reduced to zero due to center stand platina-100 angle not ok 		What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>13640.00</td><td>7420.00</td><td>21060.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	13640.00	7420.00	21060.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
13640.00	7420.00	21060.00																					
Equipmnet	Target	Status																					
Root Cause Top bush locating pin method is manual																							
Date : 05/08/2014																							
Registered By : Mr. Salim Shaikh																							
Manager's Sign : Mr. Mhangore																							
----- Bajaj Auto Ltd. (Fabrication) -----																							