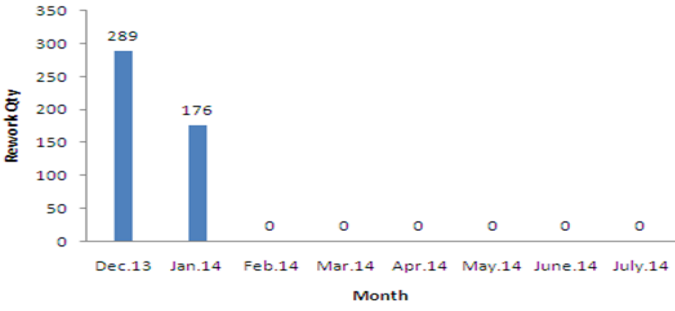
	Equipment :	Stay- PL notching machine	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2430						
	Department :	QA	Result :		N	P	Q	C	D	S	M							
	Cell :	Pipe line	Type :															
Unit Name :			108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation :							Notching operation					
Kaizen Theme:			To reduce inhouse rejection due to dent/damage during notching operation.			Idea :							Modify the pipe loading method					
Problem / Present Status			Counter Measure			Benchmark :		289 nos										
Stay Platina pipe dent/damage during notching operation			U type block provide to avoid pipe loading from top side.			Target :		0 nos										
						Start :		06/05/2014		Finished :		05/08/2014						
						Note :		Done										
						Team Members :												
						1. Gopal singh			2. mukesh singh									
						3. GNS yadav			4. Shiv kumar									
						5.			6.									
						Benefits												
Why Why Analysis :			Result :			Kaizen Sustenance :												
W1 : Why Stay platina pipe dent/damage during notching operation. ? A1 : Previous pipe cutting chips stck to pipe during notching. W2 : Why Previous pipe cutting chips stck to pipe during notching. ? A2 : Pipe loading from top side W3 : Why Pipe loading from top side ? A3 : pipe loading method not ok W4 : Why pipe loading method not ok ? A4 :			IHR due to pipe dent/damage during notching operation reduced to zero. 			What To Do : Action sustenance sheet provided How To Do : Ensure U block has no wear tear Frequency : as per PM plan Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total																
0.00	0.00	0.00																
Root Cause						Scope & Plan For Horizontal Deployment :												
pipe loading method not ok						Equipmnet		Target		Status								
Date :			05/08/2014															
Registered By :			Mr. Rajesh Maind															
Manager's Sign :			Mr. R B Bhutada															
----- Bajaj Auto Ltd. (Fabrication) -----																		