

	Equipment :	Spot welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Child part fabrication			Operation :								
Kaizen Theme: To reduce IHR due to fairing mtg. weld shift.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start :	12/05/2014	Finished :	05/08/2014			
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :					How To Do :						
W2 :											
A2 :											
W3 :											
A3 :											
W4 :											
A4 :											
Root Cause					Frequency :						
Date : 05/08/2014					Cost Incurred For Making Kaizen :						
Registered By : Mr. Rajesh Maind					Material Cost		Labour Cost		Total		
Manager's Sign :									0		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
----- Bajaj Auto Ltd. -----											