

	Equipment :	Torch Gun	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Platina			Operation : CO2 Welding Gun								
Kaizen Theme: LMPW II-To prevent breakdown due to torch Cable insulation deterioration			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		12. Occ				
MTBF is more due to less life of torch cable.					Target :		4 . Occ				
					Start :		07/07/2013		Finished :		07/07/2013
					Note :						
					Team Members :						
					1. Mr.Mistri		2. Mr. Bhalerao				
		3. Mr.Ubedal		4.							
		5.		6.							
		Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 08/07/2013											
Registered By : Mr. Rajkumar Kolhe											
Manager's Sign : Mr A K Trivedi											
----- Bajaj Auto Ltd. -----											