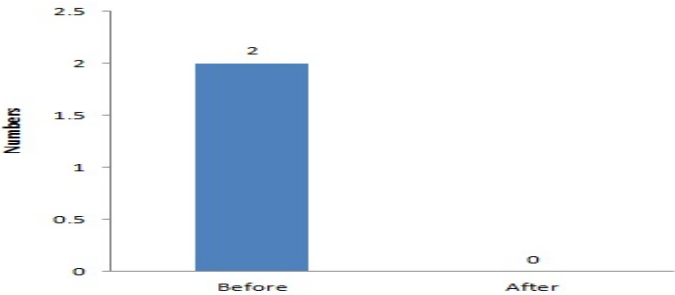
	<b>Equipment :</b>	Functional Gauge	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>	
	<b>Department</b>	Quality	<b>Result :</b>	N	P	Q	C	D	S	M			
			<b>Type :</b>										
<b>Cell :</b>			Center Stand K1		<b>Operation :</b>								Auto Inspection
<b>Kaizen Theme:</b>			To eliminate human error during inspection on Pulsar 150 center stand fabrication cell.		<b>Idea :</b>								Auto inspection provision to be provided.
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>			02 nos				
Vehicle fallen from the conveyor (BAL Line A) due to wrong center stand angle.			Provide auto checking gauge.			<b>Target :</b>			Zero				
						<b>Start :</b>		04/09/2014		<b>Finished :</b>		04/10/2013	
						<b>Note :</b>							
						<b>Team Members :</b>							
						1. Mr. Milind Limaye				2. Mr. Salim Shaikh			
						3. Mr. Tatyaso Mhangore				4. Mr. Yogesh Kota			
						5. Mr. Shital Dhonde				6.			
						<b>Benefits</b>							
						C	Scrap cost saved Rs 7644.00						
						Q	Customer complaint & IHR Zero for wrong angle Rs 0.00						
						S	Zero accident as No possibility of Vehicle fall from Stand/Conveyor Rs 0.00						
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>							
W1 : Why Human error during inspection ? A1 : Inspector needs to hold stand with resting point by right hand and inspection to be done with left hand W2 : Why Inspector needs to hold stand with resting point by right hand and inspection to be done with left hand ? A2 : Manual method of inspection W3 : Why Manual method of inspection ? A3 : No provision of Auto inspection W4 : Why No provision of Auto inspection ? A4 :			Zero accident from last 12 months  			What To Do : Kaizen sustenance audit  How To Do : By checking the defective center stand (Wrong Angle ) on gauge.  Frequency : Daily							
<b>Root Cause</b>						<b>Cost Incurred For Making Kaizen :</b>							
No provision of Auto inspection						Material Cost		Labour Cost		Total			
						13640.00		7420.00		21060.00			
<b>Date :</b>			04/09/2014			<b>Scope &amp; Plan For Horizontal Deployment :</b>							
<b>Registered By :</b>			Mr. Salim Shaikh			Equipmnet			Target		Status		
<b>Manager's Sign :</b>			Mr. Mhangore			Functional gauge (C.S. K2)			21/07/2014		COMPLETE		
----- Bajaj Auto Ltd. (Fabrication) -----													