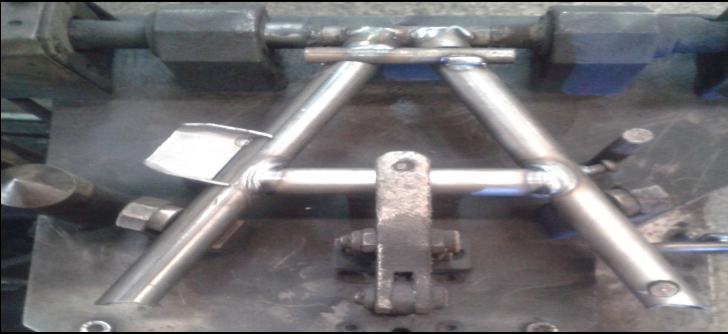

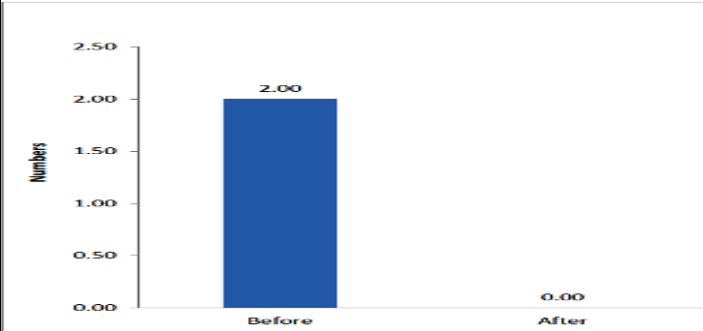
	Equipment :	Fixture	Loss Type :	Defect Loss								<b>KAIZEN IDEA SHEET</b>					
	Department	Fabrication	Result :	N	P	Q	C	D	S	M							
			Type :														
Cell : Swing Arm assembly K2/K3				Operation : Manual Welding													
Kaizen Theme: To eliminate customer/ in-house complaint due to part missing.				Idea : Auto detection provision to be provided													
Problem / Present Status		Counter Measure			Benchmark :			02									
Damper bracket missing in pulsar 150 center stand.		Limit switch is provided on boring machine to detect the presence of chain cover bracket III. Cycle should not start if bracket missing.			Target :			0									
					Start :		19/10/2013		Finished :		09/11/2014						
					Note :												
					Team Members :												
					1. Mr. Pramod Jadhav				2. Mr. Yogesh Kota								
					3. Mr. Sahebrao Pawar				4.								
5.				6.													
					Benefits												
					Q		Possibility of Part missing is eliminated Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :												
W1 : Why Damper bracket missing ? A1 : visual inspection skipped W2 : Why visual inspection skipped ? A2 : human error W3 : Why human error ? A3 : No provision to detect part missing in process W4 : Why No provision to detect part missing in process ? A4 :		Zero customer/in-house complaint for part missing.			What To Do : Kaizen sustennace / pokayoke audit.  How To Do : Checking defective sample job on boring machine. Cycle should not start with defective sample.  Frequency : Daily  Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>950.00</td> <td>0.00</td> <td>950.00</td> </tr> </table>							Material Cost	Labour Cost	Total	950.00	0.00	950.00
Material Cost	Labour Cost	Total															
950.00	0.00	950.00															
					Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>							Equipmnet	Target	Status			
Equipmnet	Target	Status															
Root Cause No provision to detect part missing in process  Date : 17/10/2013 Registered By : Mr. Salim Shaikh Manager's Sign : Mr. Mhangore																	
----- Bajaj Auto Ltd. -----																	