

	Equipment :	Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2440
	Department :	Q.A.	Result :	N	P	Q	C	D	S	M	
	Cell :	CT100 Line	Type :								
Unit Name : 100121 - LUMAX AUTO TECHNOLOGIES LIMITED, Aurangabad			Operation : Welding								
Kaizen Theme: Tier 2 Rejection control			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		5 per month				
					Target :		zero				
					Start :		01/08/2014		Finished :		14/08/2014
					Note :						
					Team Members :						
					1. Mr.Lahe			2. Mr. Borkar			
					3. Mr. Jagtap			4. Mr.Khalli			
					5. Mr. Shaha			6. Mr. Sonar			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					500.00		200.00		700.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 18/09/2014											
Registered By : Mr. Sachin Lahe											
Manager's Sign : Mr. Hemant Sriwastava											
----- Bajaj Auto Ltd. (Fabrication) -----											