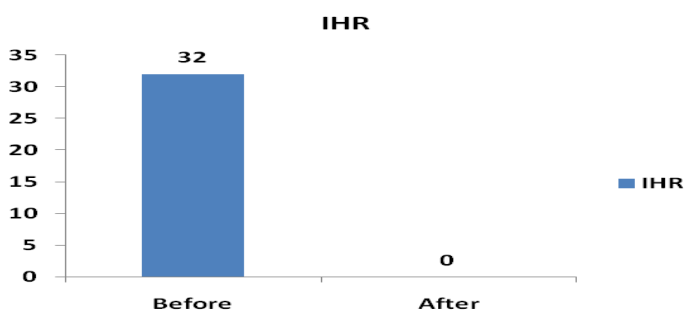
	Equipment :	Center stand D-106 drilling	Loss Type :					Defect Loss					KAIZEN IDEA SHEET					
	Department	QA	Result :		N	P	Q	C	D	S	M							
			Type :															
Cell :			Child Part Fabrication					Operation :					Center stand drilling operation					
Kaizen Theme:			To reduce CC & IHR due to center stand tilt.					Idea :					To provide detection of short length during drilling operation.					
Problem / Present Status			Counter Measure					Benchmark :		32								
Vehicle At BAL seems tilted on main stand.			Poka Yoka provided to avoid the short length of pipe.					Target :										
								Start :		20/09/2014		Finished :		20/09/2014				
								Note :										
								Team Members :										
								1. Gopal singh					2.					
								3. Mukesh singh					4.					
								5. Nitish tiwari					6.					
								Benefits										
Why Why Analysis :			Result :					Kaizen Sustenance :										
W1 : Why Vehicle seems tilt on main stand ? A1 : Leg height less from LH side W2 : Why Leg height less from LH side ? A2 : LH side leg height observed 279 mm instead of 283 mm. W3 : Why LH side leg height observed 279 mm instead of 283 mm. ? A3 : individual pipe length short from notching during drilling operation W4 : Why individual pipe length short from notching during drilling operation ? A4 : RH pipe mixup with LH pipe during drilling operation			IHR/CC Due to this phenomena elliminated. 					What To Do : Daily poka yoke audit How To Do : Ensure poka yoke is working Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total																
0.00	0.00	0.00																
Root Cause																		
No detaction to avoid wrong parts drilling.																		
Date :			24/09/2014															
Registered By :			Mr. Rajesh Maind															
Manager's Sign :			Mr. R B Bhutada															
----- Bajaj Auto Ltd. -----																		