

	Equipment :	Welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	QA	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Child part fabrication			Operation : Tacking RR fender D 106								
Kaizen Theme: To reduce the IHR due to RR fender reinforcement bkt tilt weld.			Idea :								
Problem / Present Status			Counter Measure			Benchmark :		27 nos			
Reinforce bkt of RR fender tilt weld.			Stopper pin provided to avoid the tilting possiblity of reinforcement bkt during tacking.			Target :		0 nos			
						Start :	01/09/2014	Finished :	03/09/2014		
						Note :	Done				
						Team Members :					
						1. Gopal singh		2.			
						3. Mr. Rajeev		4.			
						5. Mukesh		6.			
						Benefits					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why Reinforcement bkt weld tilt. ?			IHR due to this phenomena reduced to zero.			What To Do : Through PM sheet					
A1 : Bkt is proprly rest on tacking fixture						How To Do : Enure no wear tear in stopper pin					
W2 : Why Bkt is proprly rest on tacking fixture ?						Frequency : weekly					
A2 : No any stopper pin to avoid the tilting possiblity						Cost Incurred For Making Kaizen :					
W3 : Why No any stopper pin to avoid the tilting possiblity ?											
A3 :						Material Cost		Labour Cost		Total	
W4 :						0.00		0.00		0.00	
A4 :						Scope & Plan For Horizontal Deployment :					
						Equipmnet		Target		Status	
Root Cause											
No any stopper pin to avoid the tilting possiblity											
Date : 24/09/2014											
Registered By : Mr. Rajesh Maind											
Manager's Sign : Mr. R B Bhutada											
----- Bajaj Auto Ltd. -----											

