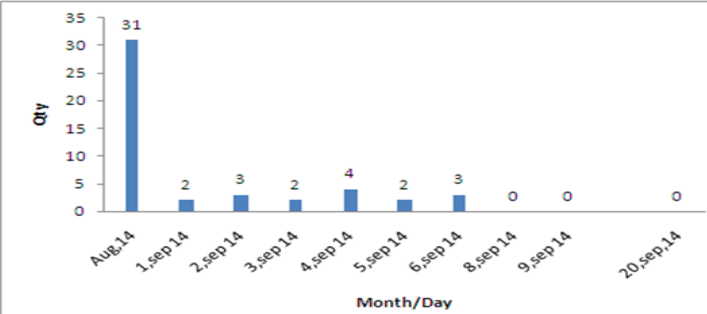


	Equipment :	Fairing HF tacking	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2443												
	Department :	QA	Result :	N	P	Q	C	D	S	M													
	Cell :	Child Part Fabrication	Type :																				
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation : Tacking Operation																				
Kaizen Theme: To reduce IHR due to welding shift in Fairing assly HF.			Idea : No detection provision for guiding pin.																				
Problem / Present Status		Counter Measure		Benchmark :		31 nos																	
Head lamp sub assly welding shift in fairing assly HF.		Detection provided (Sensor) to avoid the welding shift possibilty of head lamp mtg sub assly during tack welding.		Target :		0 nos																	
				Start :		02/09/2014		Finished :		06/09/2014													
				Note :		done																	
				Team Members :																			
				1. Mr. Gopal singh				2.															
				3. Mr. Rajeev				4.															
				5. Mukesh				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why More IHR ? A1 : Head lamp mtg sub assly welding shift W2 : Why Head lamp mtg sub assly welding shift ? A2 : Head lamp mtg sub assly guiding pin not locating properly. W3 : Why Head lamp mtg sub assly guiding pin not locating properly. ? A3 : Head lamp mtg sub assly guiding pin manually. W4 : Why Head lamp mtg sub assly guiding pin manually. ? A4 :		IHR/CC reduced to zero. 		What To Do : Poka Yoke audit sheet How To Do : ensure the Poka Yoke working Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Head lamp mtg sub assly guiding pin manually.																							
Date : 24/09/2014																							
Registered By : Mr. Rajesh Maind																							
Manager's Sign : Mr. R B Bhutada																							
----- Bajaj Auto Ltd. (Fabrication) -----																							