

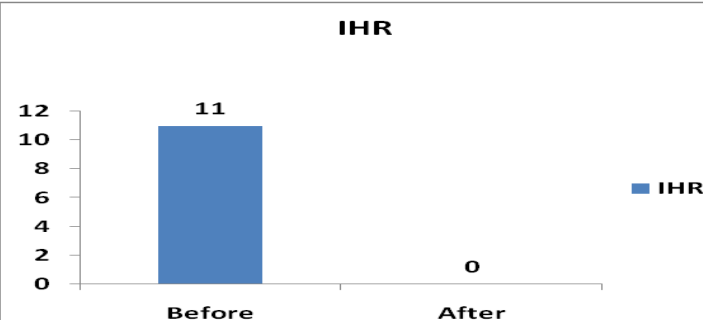
	Equipment :	Tacking fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2444
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Child part fabrication	Type :								
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation : Tacking fairing lower bkt								
Kaizen Theme: To reuce IHR due to fairing assly rejection.			Idea : To provide holding provision for u bkt in welding fixture.								
Problem / Present Status		Counter Measure		Benchmark :		11					
Fairing assly rejection more		By providing holding provision for U bkt in welding fixture.		Target :		0					
				Start :		24/09/2014		Finished :		18/09/2014	
				Note :		done					
				Team Members :							
				1. Gopal singh				2. mukesh			
				3. rajeev				4.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Fairing assly rejection more ? A1 : U bkt tilt during tack welding in welding fixture. W2 : Why U bkt tilt during tack welding in welding fixture. ? A2 : No holding provision for u bkt in welding fixture W3 : Why No holding provision for u bkt in welding fixture ? A3 : W4 : A4 :		IHR reduced to zero.  		What To Do : Through PM Checksheet  How To Do : Ensure no wear tear in magnet  Frequency : weekly							
Root Cause No holding provision for u bkt in welding fixture				Cost Incurred For Making Kaizen :							
Date : 15/09/2014				Material Cost		Labour Cost		Total			
Registered By : Mr. Rajesh Maind				0.00		0.00		0.00			
Manager's Sign : Mr. R B Bhutada				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. (Fabrication) -----											