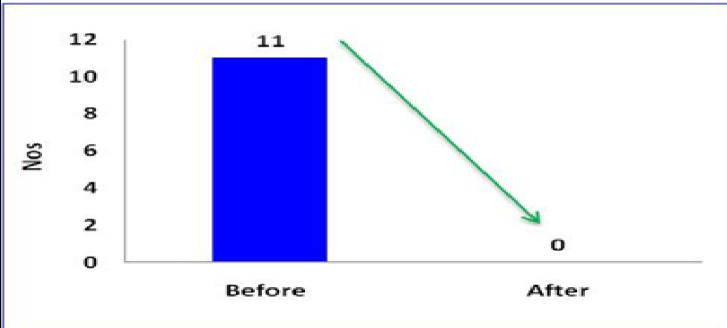


	Equipment :	Body A & Stay hanger Tacking	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2445
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	K1 sil.	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Body A & Stay inner tacking								
Kaizen Theme: To Eliminate defect of drain hole postion shift			Idea : To give th 12 mm collar thickness pin to the block for body a drain hole guiding.								
Problem / Present Status			Counter Measure			Benchmark :		11 Nos.			
Different dia K1 AND K2 body A size due to drain hole guide pin collar not match to sencer because collar thickness is less.			We have made the new pin with 12 mm collar thickness to the pin collar for easy sensing			Target :		zero Nos.			
						Start :		05/10/2013		Finished : 14/01/2014	
						Note :					
						Team Members :					
						1. Mr P. K.Mule		2. Mr V.B. Dhole			
		3. Mr D.S.Hanwate		4.							
		5.		6.							
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why drain hole postion shift ? A1 : Different dia of K1 &K2 body A W2 : Why Different dia of K1 &K2 body A ? A2 : Pin not sence to K2 Body A W3 : Why Pin not sence to K2 Body A ? A3 : Pin collar thickness less W4 : Why Pin collar thickness less ? A4 :			Reducing defect from 11 nos to zero 			What To Do : point added in inprocess & Poka-Yoke check sheet How To Do : Daily inprocess audit /poka yoke audit Frequency : Daily					
Root Cause Pin collar thickness less						Cost Incurred For Making Kaizen :					
Date : 10/10/2013						Material Cost		Labour Cost		Total	
Registered By : Mr. D M Sonawane						200.00		150.00		350.00	
Manager's Sign : Mr. Arun Gawali						Scope & Plan For Horizontal Deployment :					
----- Bajaj Auto Ltd. (Fabrication) -----			Equipmnet		Target		Status				
			no scope		07/10/2014		PROCESS				