

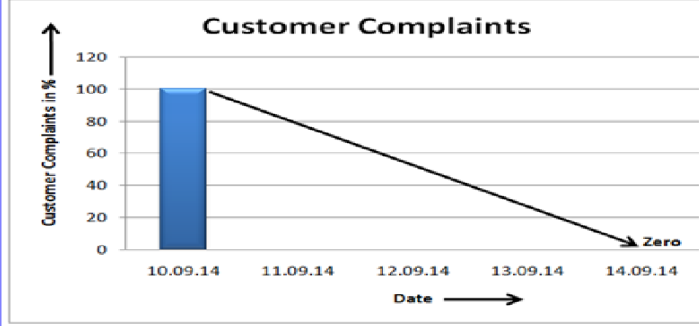
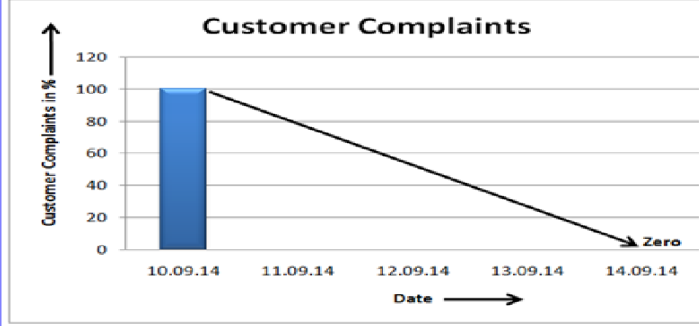
	Equipment :	Forming Die	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2451					
	Department :	Inward QA Sil.	Result :	N	P	Q	C	D	S	M						
	Cell :	K1 & K2 Sil.	Type :													
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation :													
Kaizen Theme: To eliminate Customer complaints of heat shield (DH 10 1608) centre hole position shift.			Idea : Spotting to be done as per OK forming component													
Problem / Present Status		Counter Measure			Benchmark :											
Due to Hole Offset from Centre in Heat Shield, we face problems as Heat shield touches to R-Box Bracket of K1 & K2 Silencers, results in noise & diffi		Spotting to be done as per OK forming component			Target :											
					Start :		10/09/2014		Finished : 14/09/2014							
					Note :											
					Team Members :											
					1.		2.									
					3.		4.									
		5.		6.												
Why Why Analysis :		Result :			Kaizen Sustenance :											
W1 : Why Heat shield difficult to fit on silencer assly. ? A1 : Heat shield hole 5.5 mm shift from 20 mm at lower side. W2 : Why Heat shield hole 5.5 mm shift from 20 mm at lower side. ? A2 : Difficult to locate Blank properly in centre due to offset W3 : Why Difficult to locate Blank properly in centre due to offset ? A3 : W4 : A4 :		Customer Complaint - Zero, 			What To Do : Point Added in Preventive Maintenance How To Do : Spotting must be checked on after 20000 nos components. Frequency : Monthly Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td></td> <td></td> <td>0</td> </tr> </table>						Material Cost	Labour Cost	Total			0
Material Cost	Labour Cost	Total														
		0														
Root Cause Difficult to locate Blank properly in centre due to offset					Scope & Plan For Horizontal Deployment :											
Date : 05/09/2014					Equipmnet		Target		Status							
Registered By : Mr. D M Sonawane					No Scope		08/10/2014		PROCESS							
Manager's Sign :																
----- Bajaj Auto Ltd. (Fabrication) -----																