BAJA.	Equipment :	F-76		Loss Type :	Defect	t Lo	SS					KAIZEN IDEA SHEET						
40 4 41 41 4	Department :	tool maint.				Result :	N		- Q	С	D	S	М	1				
Distinctly Ahead	Cell:	K1 frame				Type :]	Kaizen ID : 2453			
Unit Name: 100428 - BADVE AUTOCOMPS PVT LTD, Pune Operation: CO2 welding																		
Kaizen Theme: To Reduce the IHR of Clutch cable hook missing. Idea: To lock the position of clutch cable hook by proviing the fixture location as per the dim													as per the dimension.					
Problem / Present Status				Counter Measure						Benchmark: 15 Nos.								
At F- 76 stage, IHR of clutch cable hook missing and bend during manual welding. Daily qty 15 nos./day.				Providing pneumatic cylinder location for locking the position of clutch cable hook by shifting the welding operation from F- 76 to F-170 stage.					Target : Zero No			Zero No	os.					
				noon by similing the wording operation from 1 - 10 to 1 - 170 stage.						Start : 06/03/2014				Finished	10/03/2014			
16 14 12 10									Note :						•			
									Team Members :									
									1. Mr. S V Kshirsagar					2. Mr. Anand Kulkarni				
									3. Mr. G.B.Dombe					4.				
8 -								5.					6.					
6 - 4 -									Benefits									
2 -								Î	Q IHR of part missing and hook damage eliminated 100 % Nos 0.00									
0	Before		L															
Why Why Analysis :				Result:					Kaizen Sustenance :									
W1 : Why Clutch cable hook missing. ?				IHR of part missing of stiffner pipe hook is eliminated 100 %					What To Do : 1) Daily checking of wear out fixture parts.									
A1 : Hook not correctly position weld.										2) Daily checking of cylinder working condition.								
W2 : Why Hook not correctly position weld. ?										How To Do : Doily qualit by augoninor during quary shift and point odded in DNA								
A2: Hook weld by manually.										How To Do: Daily audit by supervisor during every shift and point added in PM checksheet.								
W3 : Why Hook weld by manually. ?				16 15														
A3 : No provision for the position of hook in locating fixture during welding.				14 - KAZEN implemente: 10.03.201					Freque	Frequency : Daily								
W4: Why No provision for the position of hook in locating fixture during welding.?				10 - 8 -				Cost Incurred For Making Kaizen :										
A4:			6 -					Material Cost Labo			Labo	ur Cost Total						
				2 -						3500.00 5			50	0.00 4000.00				
				0 Before		After	-	-	Scope	Scope & Plan For Horizontal Deployment :								
Root Cause								Equipmnet			et		Target Status					
No provision for the position of hook in locating fixture during welding.																		
Date :	26/02/2014																	
Registered By :	Mr. D M Sonawane																	
	Mr. Arun Gawali																	
Bajaj Auto	Ltd. (Fabrication)																	