

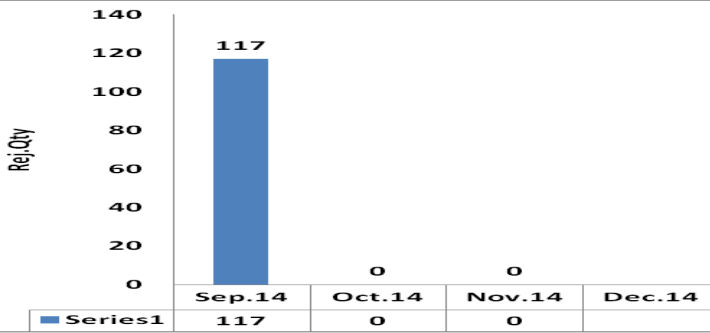
	<b>Equipment :</b>	Fairing Assembly fixture	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2455</b>					
	<b>Department :</b>	QA	<b>Result :</b>	N	P	Q	C	D	S	M						
	<b>Cell :</b>	Child Part Fabrication	<b>Type :</b>													
<b>Unit Name :</b> 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			<b>Operation :</b> Break pedal pipe & D boss tacking													
<b>Kaizen Theme:</b> To Reduce IHR due to fairing structure wind shield mtg. bush thread Damage			<b>Idea :</b>													
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		117							
Fairing structure wind shield mtg. bush thread damage.			Pressure loaded pin provided with reed switch for D boss loacting.				<b>Target :</b>									
							<b>Start :</b>	10/10/2014	<b>Finished :</b>	12/11/2014						
							<b>Note :</b>	Done								
							<b>Team Members :</b>									
							1. Mr. Gopal singh		2. Mr. Mukesh Singh							
							3. Mr. Rajeev		4. Mr. GNS Yadav							
							5. Mr. Sunil Lohini		6.							
							<b>Benefits</b>									
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>									
W1 : Why Fairing structure wind shield mtg. bush thread damage. ? A1 : Thread damage during part tacking in fixture. W2 : Why Thread damage during part tacking in fixture. ? A2 : Operator is not inserting the pin fully. W3 : Why Operator is not inserting the pin fully. ? A3 : No detection or full proof in welding fixture to avoid D boss reverse weld. W4 : Why No detection or full proof in welding fixture to avoid D boss reverse weld. ? A4 :			IHR reduce  				What To Do : Ensure presure loaded pin working  How To Do : Through PM sheet  Frequency : Weekly  <b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>				Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total														
0.00	0.00	0.00														
<b>Root Cause</b>							<b>Scope &amp; Plan For Horizontal Deployment :</b>									
No detection or full proof in welding fixture to avoid D boss reverse weld.							<table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td colspan="3"></td> </tr> </table>				Equipmnet	Target	Status			
Equipmnet	Target	Status														
<b>Date :</b> 18/11/2014																
<b>Registered By :</b> Mr. Rajesh Maind																
<b>Manager's Sign :</b> Mr. R B Bhutada																
----- Bajaj Auto Ltd. (Fabrication) -----																