×	Equipment :	PIERCING TOOL OF BA	Loss	Type : D	DIE / J	JIG /	/ TOOL L	DSS				KAIZ	KAIZEN IDEA SHEET				
	Department :	PRODUCTION			t :	Ν	F	P Q	С		D S	;	М	1			
	Cell :	PNP ENGG.		Туре	:									Kaizen ID : 2457			
Unit Name : P	atil-N-Patil Engineering,	I-N-Patil Engineering,						PIERCING		•							
Kaizen Theme: T	O IMPROVE PRODUCT	IVITY BY DOING OPERATIO	DNS COMBINATION.	dea :	TO MAK	KE A I	NEV	N SINGL	STRC	OKE	PIERCIN	IG TO	OL.				
Problem / Present Status			Counter Measure					Benchmark : 25				25	5 MAN HRS				
THREE HOLE PIERCING OPERATIONS PERFORM SEPARABLY.			DEVELOPED A NEW PIERCING TOOL				Target : 5				500	500					
								Start :		16	/12/2014		Finished	: 16/12/2	2014		
	OR 161157	PE 1			1	-		Note :									
	Con Carport	TIX		1.2	9			Team N	ember	rs :							
	Fala	TION		VP-S			-	1. Mr.Pr	amod N	N.Pa	atil		2. Mr. Suł	nas Wadgaonka	r		
								3. Mr.Amol S.Muley					4.	4.			
			A A A A	N.	A Street			5.					6.				
								Benefits					-	•			
14	1	TU			A	Mar 1											
Why Why Analysis :			Result :				Kaizen Sustenance :										
W1 : Why 16/12/2014 ?			REDUCTIONS IN MAN HRS FROM 25 TO 8 HRS AND COST FROM 2500 RS TO 850 RS.						What To Do : PM SHEET UPDATED WITH THIS TOOL								
A1 : TO REDUCE NO																	
W2 : Why TO REDUC	E NO OF OPERATIONS	?						How To	Do: C	СНЕ	CK & INS	SPECT	ΓΙΟΝ				
A2 : TO REDUCE THE	E MAN HRS					-	-										
W3 : Why TO REDUCI	E THE MAN HRS ?		3														
A3 : TO REDUCE THE	E LABOR COST			JA A	-	1	Frequency : EVERY WEEKLY										
	E THE LABOR COST ?			- 140	10.000	-		Cost Incurred For Making Kaizen :									
A4 :				-	THE .	F	-	N	aterial	Cos	;t		Labour Cost	Тс	otal		
				2	18				0.00)			2500.00	250	00.00		
						5	Scope & Plan For Horizontal Deploy					eployment :	oyment :				
					and the second s				Equipmnet Ta					01.1			
Root Cause				100	1000 A 100						Equipm	net		Target	Status		
	BOR COST							-			Equipmi	net		Target	Status		
TO REDUCE THE LAP	BOR COST 6/12/2014										Equipmi	net		Target	Status		
TO REDUCE THE LAN											Equipmi	net		Target	Status		
Registered By :MManager's Sign :	6/12/2014										Equipmi	net		Target	Status		