

	Equipment :	PIERCING TOOL OF BA161168	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M	
	Cell :	PNP ENGG.	Type :								
Unit Name : Patil-N-Patil Engineering,			Operation : PIERCING								
Kaizen Theme: TO IMPROVE PRODUCTIVITY BY DOING OPERATIONS COMBINATION.			Idea : TO MAKE A NEW SINGLE STROKE PIERCING TOOL.								
Problem / Present Status		Counter Measure		Benchmark :		25 MAN HRS					
THREE HOLE PIERCING OPERATIONS PERFORM SEPARABLY.		DEVELOPED A NEW PIERCING TOOL		Target :		500					
				Start :		16/12/2014		Finished :		16/12/2014	
				Note :							
				Team Members :							
<div>Why Why Analysis : W1 : Why 16/12/2014 ? A1 : TO REDUCE NO OF OPERATIONS W2 : Why TO REDUCE NO OF OPERATIONS ? A2 : TO REDUCE THE MAN HRS W3 : Why TO REDUCE THE MAN HRS ? A3 : TO REDUCE THE LABOR COST W4 : Why TO REDUCE THE LABOR COST ? A4 :</div>		<div>Result : REDUCTIONS IN MAN HRS FROM 25 TO 8 HRS AND COST FROM 2500 RS TO 850 RS.</div> 		Kaizen Sustenance :							
				What To Do : PM SHEET UPDATED WITH THIS TOOL							
				How To Do : CHECK & INSPECTION							
				Frequency : EVERY WEEKLY							
				Cost Incurred For Making Kaizen :							
Root Cause		<div>Date : 16/12/2014 Registered By : Mr. Pradeep More Manager's Sign : ----- Rucha Engineering Pvt Ltd -----</div>		Material Cost		Labour Cost		Total			
0.00				2500.00		2500.00					
Scope & Plan For Horizontal Deployment :											
Equipmnet				Target		Status					