

	Equipment :	Rear Frame	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2459
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K-1 line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation :								
Kaizen Theme: To reduce In house PPM			Idea : Bkt modified to match pipe profile. Sample SIR approved from BAL.								
Problem / Present Status		Counter Measure		Benchmark :							
Shock bkt welding shifted		Bkt modified to match pipe profile		Target :							
				Start :		04/12/2014		Finished :		10/12/2014	
				Note :							
				Team Members :							
				1.		2.					
3.		4.									
5.		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : welding run shift A1 : part trim line not match pipe profile W2 : Why part trim line not match pipe profile ? A2 : Gap observed at shock absorber joints W3 : Why Gap observed at shock absorber joints ? A3 : Requirement of bkt modification W4 : Why Requirement of bkt modification ? A4 :		Inhouse PPM Reduce 		What To Do : Conduct daily audit How To Do : Daily base check the gap Frequency : Daily							
Root Cause Requirement of bkt modification				Cost Incurred For Making Kaizen :							
Date : 20/12/2014				Material Cost		Labour Cost		Total			
Registered By : Mr. A S Pawar								0			
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											