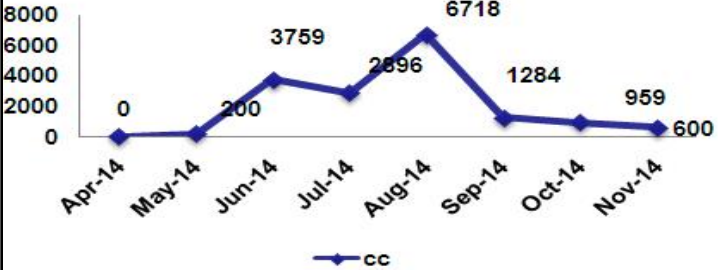


	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Quality	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : K-1 line			Operation : Welding								
Kaizen Theme: To reduce Customer Complaints			Idea : Modify the fender bkt point of location								
Problem / Present Status		Counter Measure		Benchmark :		600					
Fender bkt run shift,under cut		Bkt modified with two point location for fender bkt		Target :		0					
				Start :		05/11/2014		Finished :		19/11/2014	
				Note :							
				Team Members :							
				1. A.S.SATPUTE		2. S.V.GAIKWAD					
				3. K.M.BADGUJAR		4. V.P.NEEL					
5.		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Fender run shifted,under cut ? A1 : Fender bkt only on point location available W2 : Why Fender bkt only on point location available ? A2 : Wrong modification of point of location W3 : Why Wrong modification of point of location ? A3 : W4 : A4 :		Reduce CC PPM		What To Do : Inspection check sheet							
				How To Do : In Check Sheet point to be added							
				Frequency : Daily							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Wrong modification of point of location											
Date : 20/12/2014											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. -----											