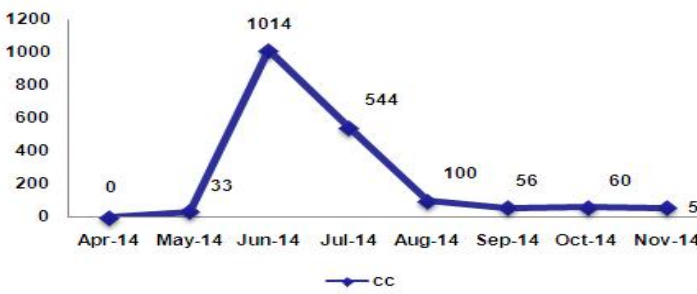


	Equipment :	Boring Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : K-1			Operation : Welding								
Kaizen Theme: To reduce CC			Idea : Manual welding convert into robotic								
Problem / Present Status		Counter Measure		Benchmark :		57					
H.P.cut at boring area		By convert manual welding run into robotic		Target :		0					
				Start :		03/11/2014		Finished :		12/11/2014	
				Note :							
				Team Members :							
				1. K.M.Badgujar		2. S.V.Gaikwad					
				3. V.P.Neel		4. A.S.Satpute					
				5. Shivaji Gaikwad		6. R.M.Bhalekar					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why H.P.cut at boring area ? A1 : H.P.cut at boring area W2 : Why H.P.cut at boring area ? A2 : Critical welding at that area W3 : Why Critical welding at that area ? A3 : Welding not proper W4 : Why Welding not proper ? A4 : manual welding		CC Reduce 		What To Do : Dry Run activity for that particular joint							
				How To Do : Maintain dry run check sheet							
				Frequency : Daily							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause manual welding											
Date : 20/12/2014											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. -----											