
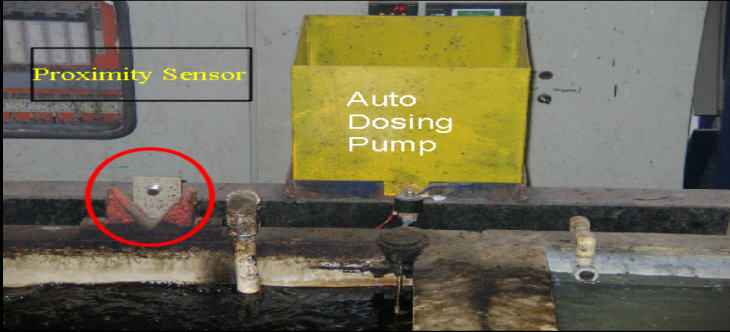
	Equipment :	Plating Line	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department	Production	Result :	N	P	Q	C	D	S	M	
			Type :								
Cell : Plating Shop			Operation : Plating process								
Kaizen Theme: To Reduce passivation rework and rejection			Idea : Pokayoke installed by providing auto dosing pump for chemical addition & eliminate manual process.								
Problem / Present Status		Counter Measure		Benchmark :		Avg 1871sq.ft per month					
Passivation patch mark and shade variation observed after trivalent yellow passivation and daily rework upto 80 sq. ft per day.		To install auto dosing mechanism for chemical addition in passivation tank		Target :		0					
				Start :		04/05/2014		Finished :		13/05/2014	
				Note :							
				Team Members :							
				1. Ganesh Ingle		2. Gaurav Patil					
				3. Pramod Desle		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		Rejection reduced 177 sq. ft per month		What To Do :							
A1 :											
W2 :											
A2 :											
W3 :											
A3 :											
W4 :											
A4 :											
Root Cause											
Date : 20/12/2014											
Registered By : Mr. Mukund Joshi											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											