S BAJAJ	Equipment :	Plating Line		Loss Type :	Defect	Loss										
	Department	Production		Result :	N	Р	Q	С	D	S	М		IDEA SHE	ET		
Distructing forcar				Туре :												
Cell : Plating Shop					Oper	ation :	tion : Plating process									
Kaizen Theme: To Re	duce passivation re-	Idea : Pokayoke installed by providing auto dosing pump for chemical addition & eliminate manual process.														
Problem / Present Status			Counter Measure					Benchmark :			Avg	Avg 1871sq.ft per month				
Passivation patch mark and shade variation observed after trivalent yellow passivation and daily rework upto 80 sq. ft per day.			To install auto dosing mechanism for chemical addition in passivation tank					Target : 0			0)				
								Start : 04/05/2014		ļ	Finished :	Finished : 13/05/2014				
			Proximity Sensor Auto					Note :								
								Team Members :								
								1. Ganesh Ingle				2. Gaurav P	2. Gaurav Patil			
Contraction of the	-6-		Dosing Pump				P	3. Pramod Desle				4.				
A Care	and a manufacture of the second se							5.				6.	6.			
								Benefits								
									4							
Why Why Analysis : W1 :			Result :					Kaizen Sustenance :								
A1:			Rejection reduced 177 sq. ft per month						What To Do :							
W2 :																
A2 :			2500						How To Do :							
W3 :			- Rej. Oty. Sq. Ft.													
A3 :			2000 1912 1997 1665 Value Replaced					Frequency :								
W4 :								Cost Incurred For Making Kaizen :								
A4 :			1000		250			Mat	terial C	ost	L	Labour Cost	Tota	al		
			500						0.00			0.00	0.0	0		
			0 JAN14 FEB14 MARCH14 APRIL14 MAY14 JUNE14 JUNE14 JUNE14 AUG14 SEP					Scope & Plan For Horizontal Deployment :								
Root Cause								Equipmnet					Target	Status		
Date : 20/12	2014															
	ukund Joshi															
Manager's Sign :																
Manager's Sign :																