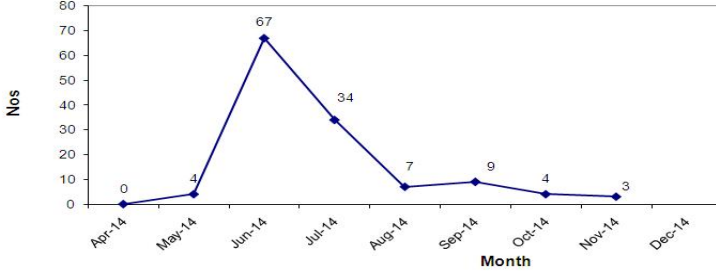


	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	K-1 line	Type :									Kaizen ID : 2463
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding									
Kaizen Theme: To reduce customer complaints phenomenons			Idea : Modify the petrol tank bkt ID									
Problem / Present Status		Counter Measure			Benchmark :		03/Months					
Petrol tank bkt weld run shift		Petrol tank bkt hole ID modify increase to 08 mm			Target :		0/Months					
					Start :		30/10/2014		Finished :		05/11/2014	
					Note :							
					Team Members :							
					1. K.M.Badgujar		2. A.S.Satpute					
					3. S.V.Gaikwad		4. K.M.Ghayal					
5. V.R.Pande		6. T.S.Nannaware										
Benefits												
P		Out put per hous increase Rs 0.00										
D		On time delivery possible to customer Rs 0.00										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why p.t bkt run shift ? A1 : pin loose W2 : Why pin loose ? A2 : bkt hole id size small W3 : Why bkt hole id size small ? A3 : dimension 06 mm W4 : Why dimension 06 mm ? A4 : Improper dimension		Customer Complaints Phenomenon Reduces			What To Do : Inspection of hole ID Size at inward quality before going material on line							
		CUSTOMER COMPLAINT PHENOMENON TREND 			How To Do : Maintain check sheet inward quality							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
		0.00		0.00		0.00						
Root Cause Improper dimension					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
					Frame Assembly		15/01/2015		PROCESS			
Date : 21/12/2014												
Registered By : Mr. A S Pawar												
Manager's Sign : Mr. D T RANE												
