

	Equipment :	Frame Assembly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2464
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K-1 line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: To reduce in house rework			Idea : Convert this cross tube welding into robotic								
Problem / Present Status		Counter Measure			Benchmark :		38				
Cross tube welding shabby		convert this welding run in robot cell			Target :		0/Months				
					Start :		03/11/2014		Finished : 18/11/2014		
×		×			Note :						
					Team Members :						
					1. K.M.Ghayal			2. A.S.Satpute			
					3. S.V.Gaikwad			4. V.P.Neel			
					5. K.M.Badgujar			6. R.M.Bhalekar			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Cross tube welding shabby ? A1 : critical part welding W2 : Why critical part welding ? A2 : welding for cross tube not correct approach W3 : Why welding for cross tube not correct approach ? A3 : manual welding W4 : Why manual welding ? A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause manual welding					Scope & Plan For Horizontal Deployment :						
Date : 21/12/2014					Equipmnet		Target		Status		
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											