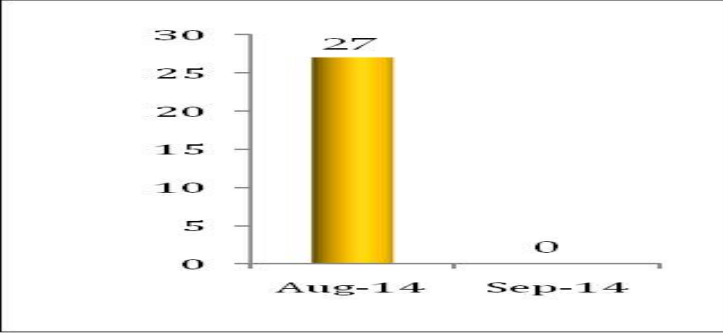


	Equipment :	Full frame	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2465
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	3wh-line	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: To eliminate defect Cable clip burnt in spot welding.			Idea : Fix Location								
Problem / Present Status		Counter Measure		Benchmark :		27					
Cable clip burnt in spot welding.		Provided fix location to cable clip at HF 20 stage.		Target :		0/Months					
				Start :		05/09/2014		Finished :		10/09/2014	
				Note :							
				Team Members :							
				1. K.G.Narwade		2. K.P.Lagwankar					
				3.		4.					
5.		6.									
Benefits											
P		Production per hour increase Rs 0.00									
C		Cost of rework reduce Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Cable clip burnt in spot welding. ? A1 : Cable clip shift weld . W2 : Why Cable clip shift weld . ? A2 : No fix location for clip welding. W3 : Why No fix location for clip welding. ? A3 : No location W4 : Why No location ? A4 :		In house rework reduce		What To Do : Check block conduction once in month							
				How To Do : PM check sheet							
				Frequency : Once in Week							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
No location				Equipmnet				Target		Status	
				Frame Assembly				07/01/2015		PROCESS	
Date : 21/12/2014											
Registered By : Mr. A S Pawar											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											